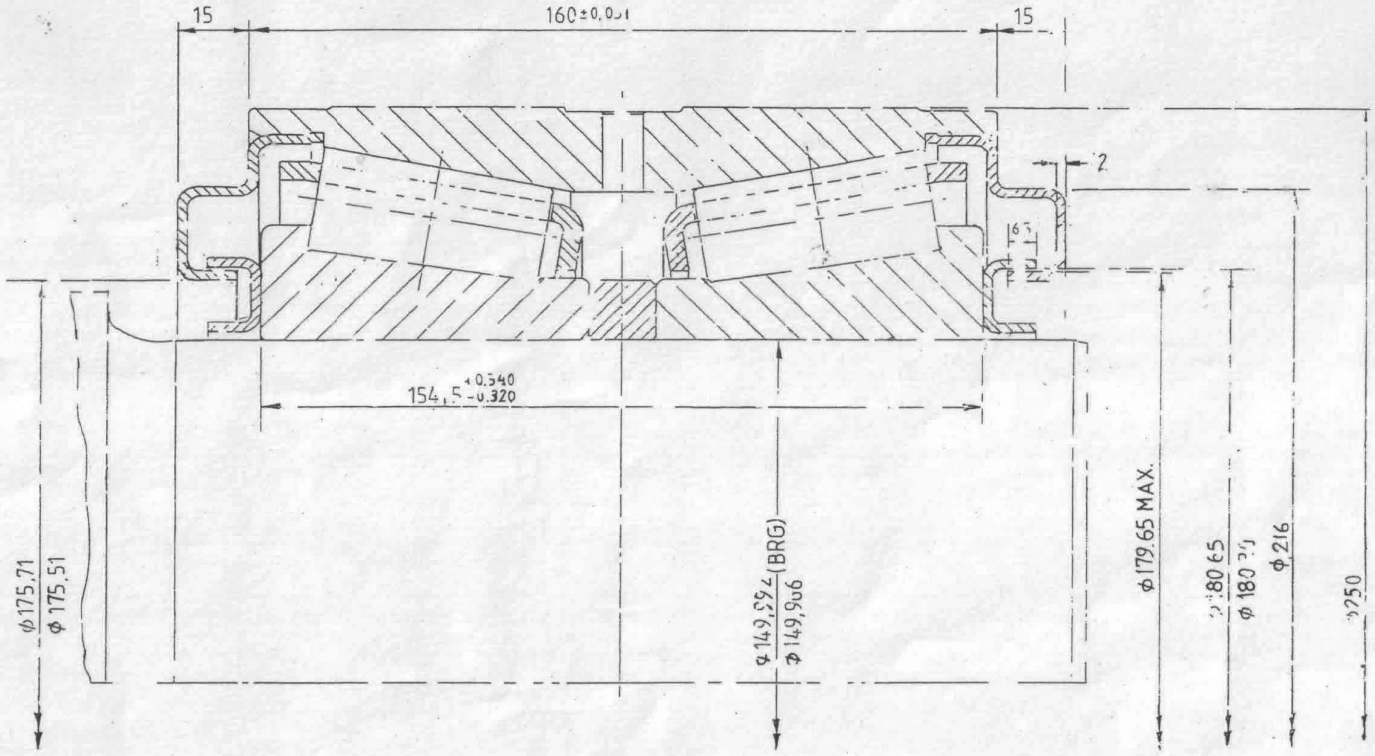
TOTAL MASS(kg)	ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED. SURFACE ROUGHNESS Ra VALUES IN μm.
32,14	

DO NOT SCALE DRAWINGS, IF IN DOUBT ASK!

REMOVE ALL BURRS & SHARP EDGES



SKF REF 1639457 C

ITEM	DESCRIPTION	ITEM DESIGN	SOURCE	MASS PER ITEM (kg)	QTY	PART NUMBER
14						
13						
12						
11						
10						
9						
8						
7						
6						
5						
4						
3						
2						
1						

Rev	Alterations	YY-MM-DD	Initials	Ckd
2	ECCN 2.21.7 SKF REF WA 1639457	95.10.11	HS	
1	ECCN 2.2.7 ASSLY NOS ADD D	95.07.21	HS	

TYPE OF TEST/REPORT	YES	NO
Test Certificate		
Test Result		
Material Certificate		
Initial Sample Inspection Report		

UNLESS OTHERWISE SPECIFIED, TOLERANCES ON ALL DIMENSIONS OF LENGTH & ANGLE TO BE TO SPEC. ES1002

PART

TOLERANCES MUST NOT BE CUMULATIVE

NEXT ASSEMBLY No: IA011-00135, IA011-00133, IA011-00131, IA011-00132

CONTRACT USED ON: 875

Drawn by: KD

YY-MM-DD: 95.6.26

Checked: AB

Prod. Eng:

Weld Eng:

Eng:

Contr. File No.:

N.C. Machine Program No.:

3rd ANGLE PROJECTION

ABB ABB Transportation Pty. Limited A.C.N. 000 699 [illegible]

Drawing Title: TAPERED BEARING UNIT 150×250×160

Customer Drg No:

ABB Drg No: IA016-01494

Scale: 1:1

Sheet 1 Of 1

A3

FOR TENDER PUR[illegible]

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Signature Not Verified
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