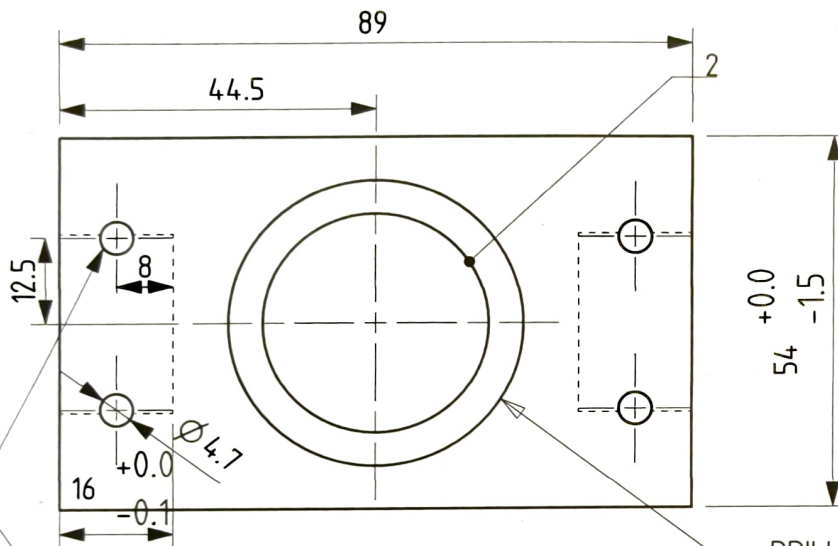
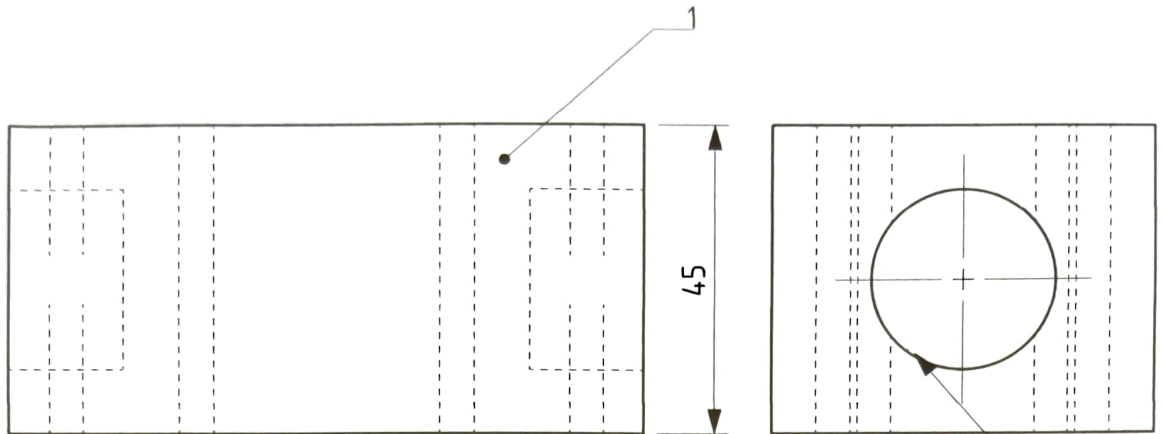




DRILL E' REAM $4.1^{+0.3}_{-0.2}$
FOR $4.1^{+0.45}_{-0.40}$ O/D BUSH

DRILL AT ASSLY TO SUIT GROOVE
IN ADJUSTING BOLT(DRG.NO. 06/4/19/150)

NOTES:-

1. ALL DIMENSION ARE IN mm.
2. NEXT ASSLY Drg.NO-06/2/19/133 Ref-1.
3. ASSLY C & D NO-P232/327.
4. QTY/LOCO-16.
5. USED FOR LOCO- WAG-9, WAG-9HC, WAG-7, WAP-7.

2	P232/329	06/2/19/146, Ref.-5	BUSH	8			
1	328		BLOCK	8	STEEL	IS:2062 GR-B	
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION N	QTY.	MATL	SPECN	WT. EACH IN K.G.

1	DY.CEE/D-1	3-HOLES INCLUDED AS PER ROSO RECOMMENDATION LETTER NOS.EL/3.2.119(BRAKE RIGGING) DATED 02-09-24
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परिवर्तन संख्या	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांक DATED INITIAL
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सतह - कलता का मान मा. मा. 3073 / अ. मा. सं. 1902	बर्निश सतह - सीमा मा. मा. 2102 / अ. मा. सं. 2768	TOL. (L.S.)
SURFACE FINISHING VALUE TO 6.3073 / ISO 1001	UNSPECIFIED TOLERANCE TO IS 2102 / ISO 2768	
	वाल्-रेल्वन चिन्ह मा. मा. 813 / अ. मा. सं. 12663	
	WELDING SYMBOLS TO IS 813 / ISO 2553	

पदांक GRADE NO	स1 N1	स2 N2	स3 N3	स4 N4	स5 N5	स6 N6	स7 N7	स8 N8	स9 N9	स10 N10	स11 N11	स12 N12
Rz	0.16-0.3	0.5-0.7	0.8-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	100-150
Ro 14m	0.075	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
चिन्ह SYMBOL												

अधिकृत DGN	जोधा व.अ. CHD SSE	समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE	अनुमोदित उ.मु.वि.अ. APPROVED DYCEE	दिनांक DATE	रैखिक अनुपात SCALE	1:1	संदर्भ / REF ALT.
							चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA
पदार्थ MATL							प्रति भाग कि. ग्रा. WT. EACH IN KG
विशिष्ट SPECN							
वर्णन DESCRIPTION							SLACK ADJUSTER BLOCK
आरेखण संख्या DRAWING NO							06/4/19/147
परिवर्तन संख्या ALTERATION NO							1
पृष्ठ SHEET							1 OF 1
A4							