INDIAN RAILWAYS

CHITTARANJAN LOCOMOTIVE WORKS

PROCEDURE FOR VENDOR DEVELOPMENT FOR PURCHASED PRODUCTS USED IN ELECTRIC LOCOMOTIVES

WI No. CLW/MLAS/EL/WI/Rev.4 Effective Date: 07.01.2022

(Amendment-VI Effective Date: 18.07.2025)

Prepared by SSE /Vendor Cell	Recommended by CDE	Approved by PCEE

Amendment-VI of WI No. CLW/MLAS/EL/WI/Rev.4, for Vendor Development Procedure

Effective Date: 18.07.2025

Page 2

Amendment History

SI. No	Amendment	Page No.	Version	Reason of amendment
1.	07. 01.2022		-	This supersedes earlier W. I. No. CLW/MLAS/EL/WI/ Rev .3.
2.	12. 05. 2022	8, 57		New para added in page 8, under heading "Vendor enlistment procedure for an item" for developmental sources as per CLW's letter no. C-D&D/19 dated 16.03.2022 and BLW's letter no. BLW/D&D/Elect. Loco/VD Pt-3 dated: 31.03.2022.
				Annexure-I of page 57 modified as per MoM held on 26.04.2022 between CLW and BLW regarding criteria for approval of sources in light of AM Committee report.
			-	Clause no. 3.9, 3.9.1, 3.10, 3.10.1, 3.10.2, 3.11, 3.11.1, 3.12, 3.12.1, 3.13, 3.14, 3.14.1, 3.14.2 are renumbered and should be read as clause nos. 4.1, 4.1.1, 4.2, 4.2.1, 4.2.2, 4.3, 4.3.1, 4.4, 4.4.1, 4.5, 4.6, 4.6.1, 4.6.2 respectively to correct typographical error.
				Clause nos. 4, 4.1, 4.2, 4.3, 4.4, 4.5, 4.5.1, 4.6, 4.7, 4.8, 4.8.1, 4.9, 4.10, 4.11, 4.11.1, 4.11.2, 4.11.3, 4.11.4, 4.11.5, 4.11.5.1, 4.11.5.2, 4.11.6, 4.11.6.1, 4.11.6.2 are renumbered and should be read as clause nos. 5, 5.1, 5.2, 5.3, 5.4, 5.5, 5.5.1, 5.6, 5.7, 5. 8, 5.8.1, 5.9, 5.10, 5.11, 5.11.1, 5.11.2, 5.11.3, 5.11.4, 5.11.5, 5.11.5.1, 5.11.5.2, 5.11.6, 5.11.6.1, 5.11.6.2 respectively to correct typographical error.
3.	13. 05. 2022		-	New clause no. 3.4.1, new para at clause no. 5.11 added; clause nos. 4.6, 5.3, 5.5 modified; clause nos. 6 and paras 7.1 to 7.4, 7.7.2, 7.7.3, 7.7.4, 7.8 of clause 7 revised duly following (i) Railway Board letter no. 2021/RS(G)/779/7 dated: 18.01.2022 regarding vendor approval processensuring transparency and competition and (ii) uniformity of vendor approval process across all vendor approving agencies vide Railway Board letter no. 2021/RS(G)/779/7 dated: 08.02.2022; as per CLW's letter no. C-D&D/13 dated: 02.05.2022, BLW's letter no. BLW/D&D/Elect. Loco/VD/Pt-4
				02.05.2022, BLW S letter 110. BLW/D&D/Elect. L0C0/VD/Pt-4

Prepared by SSE /Vendor Cell	Recommended by CDE	Approved by PCEE

Amendment-VI of WI No. CLW/MLAS/EL/WI/Rev.4, for	Effective Date:	Page 3
Vendor Development Procedure	18.07.2025	

			dated: 13.05.2022.	
4.	07.11.2023	20	Clause No.7.5.4 has been modified as per CLW's letter No. C-D&D/27/Part-I dated: 25.09.2023 and BLW's letter No. BLW/D&D/Elect. Loco/VD/Pt-5 dated: 26.10.2023.	
5.	25.11.2024	8	Para for "Vendor enlistment procedure for an item" has been modified as per Railway Board's letter no. 2021/RS(G)/779/7 dated: 06.09.2024 and BLW's letter No. BLW/D&D/Elect. Loco/VD/Pt-6 dated: 12.11.2024.	
6.	30.06.2025	5 of 60 4, 8 & 10 of 17 8 of 60 8 of 60	 (A) Following Paras have been updated with latest version of ISO and NABCB accredited ISO 9001: (a) Para 3.10 & 3.10.1 of Amendment-Nil (renumbered as 4.2 & 4.2.1 respectively of Amendment-I). (b) Para 5.11(1C), 6.2.1(e), 6.2.3 (a) & 6.3 (ii) of amendment II (B) Timeline for QAP approval: NEW Para 4.11.2 (a) of Amendment-Nil (C) Timeline for submission of prototype unit: NEW Para 4.11.3 (a) of Amendment-Nil 	
		9 of 60	(D) Issue of final IC: Para 4.11.6.1 (ii) of Amendment-Nil	
		9 of 60	(E) Items being procured on eligibility criteria: Para 5.11.6.4 of Amendment-Nil	
		4 of 17	- (F) Vendor Approval Procedure: Para 5.3 & 5.5 of amendment-II	
		10 & 11 of 60	(G) Paras 5.11.7.1, 5.11.7.2 & 5.11.7.3 of Amendment-Nil deleted.(H) Field Performance Report for Enlistment: Para 5.11.9.2 of Amendment-Nil	
		12 of 60		
		12 & 13 of 60	(I) Clubbed items: Para 5.11.11 of Amendment-Nil	
		13 of 60	(J) Uploading of Modified Drawing/Specification on CLW Website: Para 5.16 of Amendment-Nil	
		8 of 17	(K) Temporary Delisting For Non-Participation in IR Tenders: Para 6.2.1 (I) of Amendment-II	
		9 of 17	(L) Provision of Appeal: Para 6.7.1 of Amendment-II	
7.	18.7.2025	9 of 60	(A) Issue of final IC: Para 4.11.6.1 (ii) of Amendment-Nil retained.	
/.		8 of 60	(B) NEW content added in Para 4.11 of Amendment-Nil for enlistment of vendor for individual child item/s.	

Prepared by SSE /Vendor Cell	Recommended by CDE	Approved by PCEE

Amendment-VI of WI No. CLW/MLAS/EL/WI/Rev.4, for	
Vendor Development Procedure	

Effective Date: 18.07.2025

Page 4

SN	Activity	Description		
1.	Issue of final IC	4.11.6.1 (ii) In case field trial is not shown in the specification -		
		 a) Only fitment for minor and medium items. 		
		b) 06 (six) month for all major items.		
2.	Enlistment of	4.11 A vendor to be enlisted as developmental/approved source for individual		
	vendor for	child items (available in UVAM) fitted in own make main item commensurate		
	individual child	with vendor status for the main item. The following conditions are to be		
	item/s, considering	followed:		
	credentials of own	i. Vendors are required to manufacture child parts inhouse against the own		
	make child part	make main item as per approved QAP.		
	fitted in own make	ii. Stage inspection of child part as per specification & drawing are witnessed by		
	main item/s.	CLW inspection wing or TPI before fitment in main item, if applicable.		
		iii. Proper traceability of child part fitted in main item and satisfactory field		
		performance of main item for stipulated quantity for stipulated period is satisfied. The above shall be applicable with following remarks:		
		a) Such enlistment is possible only for those individual child items which are available in the UVAM.		
		b) Firm has to apply in UVAM for enlistment for the individual child it		
		 i.e. it will not be Suo-moto. c) The enlistment for individual child items will be both as developmental as well as approved source depending upon enlistment status of main item. 		

Prepared by SSE /Vendor Cell	Recommended by CDE	Approved by PCEE