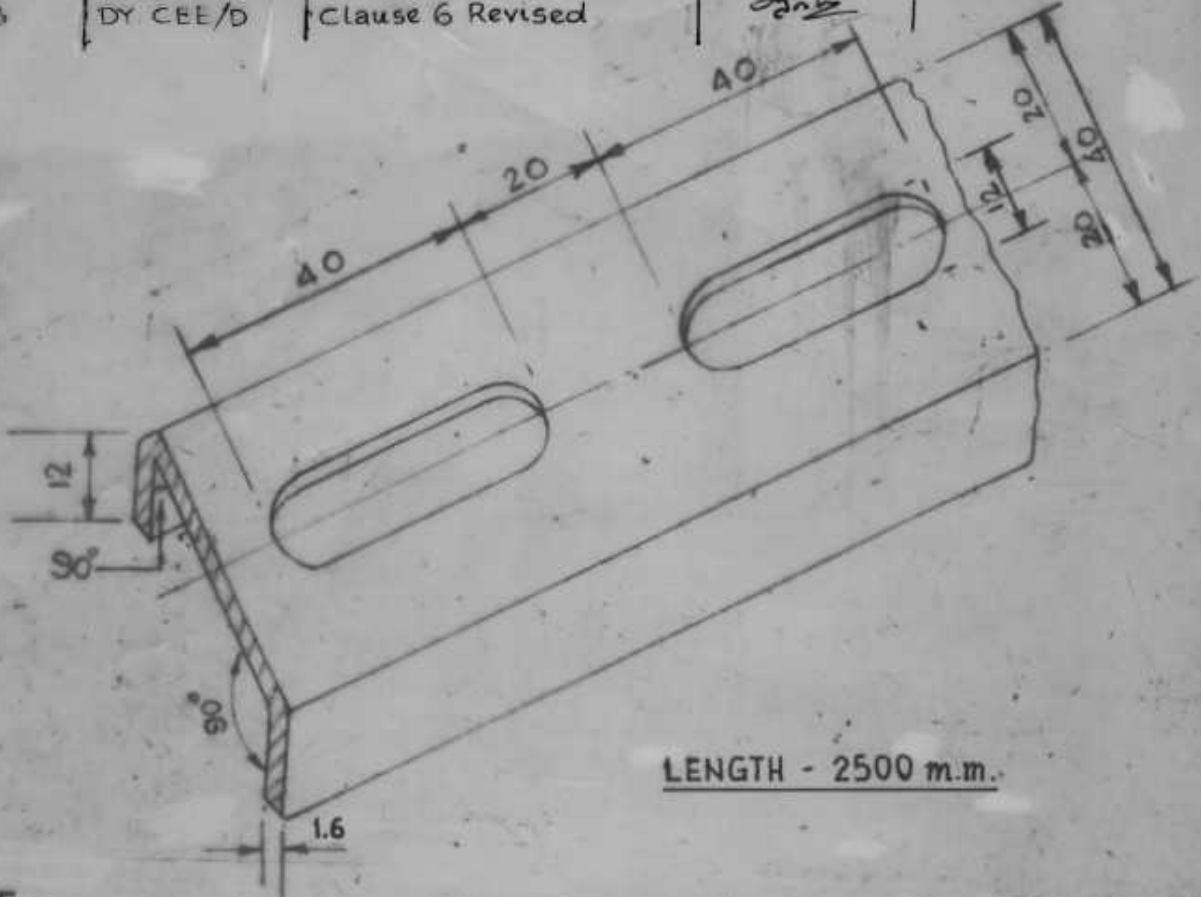


ALT. NO.	Authy.	Description	Initial	Date
A	Dy. CEE/D	Specn. Revised.	<i>Amr</i>	22.12.98
B	DY CEE/D	Clause 6 Revised	<i>Amr</i>	27-3-99



NOTE :

- To ensure consistency of the composition of the material, The supplier has to submit test certificate as per IS:1079 - 1994 at the time of offering material for inspection.
- Two faces of the channel must be in same level.
- Tolerance in dimension $\pm 1mm$.
- Pickling process to be carried out by hydrochloric acid medium before painting.
- Undercoating with Ready mix red oxide conforming to ISC 446 of IS:5 of 1993 and IS:123 of 1962.
- Channels are to be finished with two coats of Grey paint / Light conforming to ISC 651 of IS:5 - 1994 and finishing as per IS:2932 - 1994 on all the surface.

	40x12x1.6 THK.	2500	LIGHT GAUGE STRUCTURAL QUALITY HOT ROLLED CARBON STEEL STRIP	IS: 1079 - 1994
C&D NO.	SIZE IN MM.	LENGTH PER PIECE IN M.M.	MATERIAL	SPECN.

SLOTTED CHANNEL FOR
WAG-7(MOD) & WAP-4/6
LOCOS

W. Singh
 DY. CEE/D

CHITTARANJAN LOCOMOTIVE WORKS
WEST BENGAL, INDIA.
 NO. CLW/ES/C-50/AB
 DATE 8.4.98