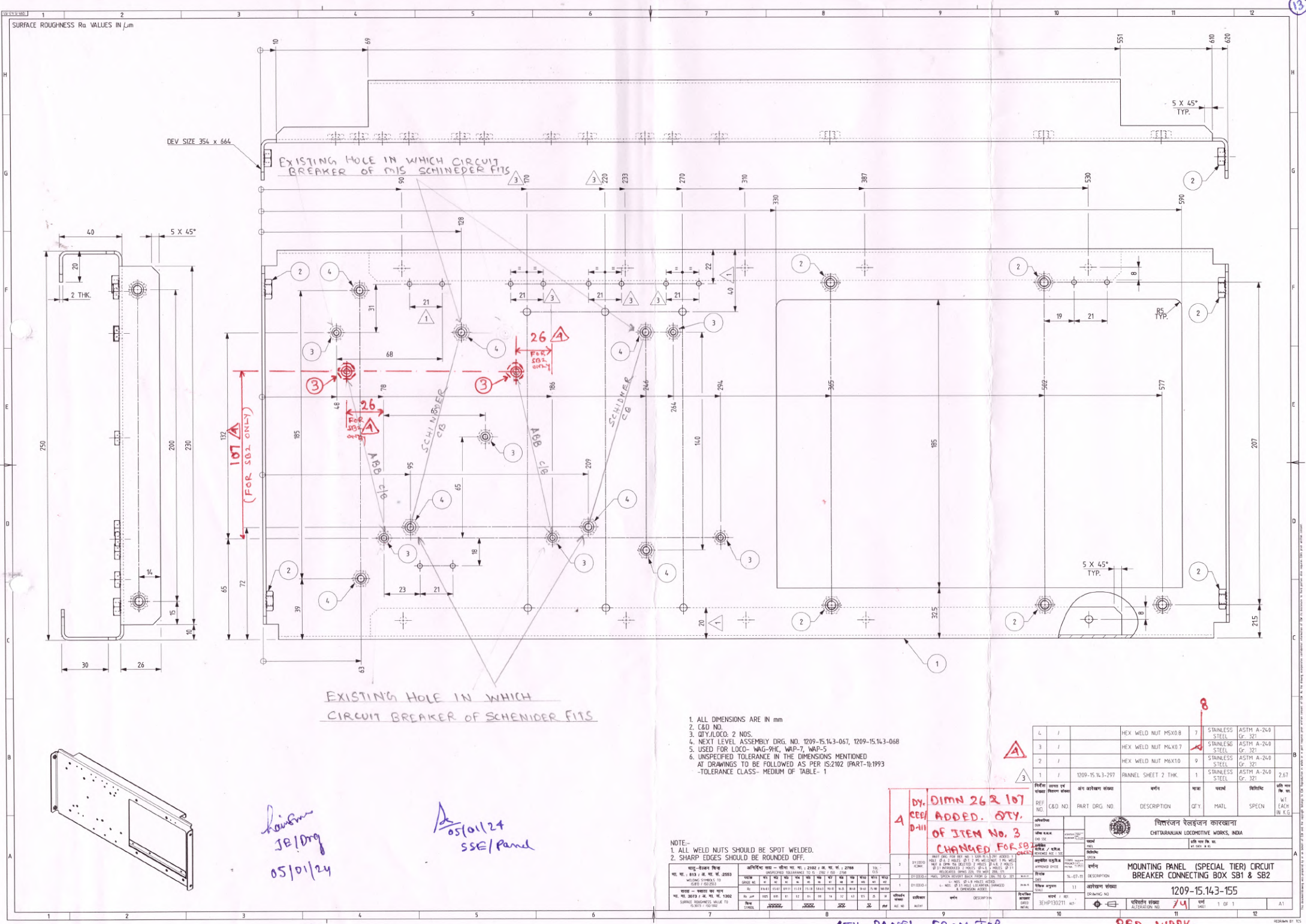




EXISTING HOLE IN WHICH
CIRCUIT BREAKER OF SCHENIDER FITS

- 1. ALL DIMENSIONS ARE IN mm
- 2. C&D NO.
- 3. QTY/LOC: 2 NOS.
- 4. NEXT LEVEL ASSEMBLY DRG. NO. 1209-15.143-067, 1209-15.143-068
- 5. USED FOR LOCO- WAG-9HC, WAP-7, WAP-5
- 6. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED
- AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART-1):1993
- TOLERANCE CLASS- MEDIUM OF TABLE- 1

NOTE:-
1. ALL WELD NUTS SHOULD BE SPOT WELDED.
2. SHARP EDGES SHOULD BE ROUNDED OFF.

सं.	विवरण	मात्रा	एकक	टोलरेंस
1	पैनल शीट 2 थक	1	पिस	±0.15
2	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
3	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
4	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
5	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
6	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
7	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
8	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
9	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
10	हेक्स वेल्ड नट M8x10	2	पिस	±0.15

4
DY. REF. D-111
DIMN 26 & 107
ADDED. QTY.
OF ITEM NO. 3
CHANGED FOR 8

क्र.सं.	विवरण	मात्रा	एकक	टोलरेंस
1	पैनल शीट 2 थक	1	पिस	±0.15
2	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
3	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
4	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
5	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
6	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
7	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
8	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
9	हेक्स वेल्ड नट M8x10	2	पिस	±0.15
10	हेक्स वेल्ड नट M8x10	2	पिस	±0.15

MOUNTING PANEL (SPECIAL TIER) CIRCUIT
BREAKER CONNECTING BOX SB1 & SB2

1209-15.143-155

4TH PANEL FROM TOP

RED WORK

18/01/24
JB/Drg
05/01/24

05/01/24
SSE/Pand

[illegible][illegible][illegible][illegible][illegible][illegible]

- SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES

DEV. SIZE - 354 X 664

EXISTING HOLE IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

EXISTING HOLES IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

SYMBOL DIMENSION

	$\phi 3.1$
	$\phi 4.8$
	$\phi 6$
	$\phi 7$
	$\phi 8$

 - ALL DIMENSIONS ARE IN mm
 - C&D NO.
 - QTY./LOC.: 2 NOS.
 - NEXT LEVEL ASSEMBLY DRG. NO. 1209-15.143-155
 - USED FOR LOCO- WAG-9HC, WAP-7, WAP-5
 - UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART-0.1) 1993 -TOLERANCE CLASS- MEDIUM OF TABLE- 1

1209-15.143-297

PANNEL SHEET 2 THK.

CHITTARANJAN LOCOMOTIVE WORKS, INDIA

STAINLESS STEEL

ASTM A-240 G: 321

DATE: 08-07-22

DRAWN BY: [Signature]

CHECKED BY: [Signature]

APPROVED BY: [Signature]

REVISION:

REV. NO. DESCRIPTION

1. TWO HOLES $\phi 6$ AND $\phi 7$ CEE/DMM 262.107 D-III ADDED FOR SR:2 ONLY

Handwritten notes:
 05/11/24
 JRI/arg
 SRF/Pend.
 05/11/24

[illegible]

SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES

DEV. SIZE - 354 X 664

EXISTING HOLE IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

EXISTING HOLES IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

SYMBOL DIMENSION

	$\phi 3.1$
	$\phi 4.8$
	$\phi 6$
	$\phi 7$
	$\phi 8$

- ALL DIMENSIONS ARE IN mm
- C&D NO.
- QTY./LOC.: 2 NOS.
- NEXT LEVEL ASSEMBLY DRG. NO. 1209-15.143-155
- USED FOR LCO- WAG-9HC, WAP-7, WAP-5
- UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART-0.1.1993) -TOLERANCE CLASS- MEDIUM OF TABLE- 1

1209-15.143-297

PANNEL SHEET 2 THK.

CHITTARANJAN LOCOMOTIVE WORKS, INDIA

STAINLESS STEEL

ASTM A-240 G: 321

DATE: 08-07-22

DY. TWO HOLES $\phi 6$ AND
1 CEE/DMMN 262.107
D-III
ADDED FOR SR:2 ONLY

05/11/24
SSP/Pend.

[illegible][illegible]

SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES

DEV. SIZE - 354 X 664

EXISTING HOLE IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

EXISTING HOLES IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

SYMBOL DIMENSION

	$\phi 3.1$
	$\phi 4.8$
	$\phi 6$
	$\phi 7$
	$\phi 8$

- ALL DIMENSIONS ARE IN mm
- C&D NO.
- QTY./LOC.: 2 NOS.
- NEXT LEVEL ASSEMBLY DRG. NO. 1209-15.143-155
- USED FOR LCO- WAG-9HC, WAP-7, WAP-5
- UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART-0.1.1993) -TOLERANCE CLASS- MEDIUM OF TABLE- 1

1209-15.143-297

PANNEL SHEET 2 THK.

CHITTARANJAN LOCOMOTIVE WORKS, INDIA

STAINLESS STEEL

ASTM A-240 G: 321

DATE: 08-07-22

DY. TWO HOLES $\phi 6$ AND
1 CEE/DMMN 262.107
D-III
ADDED FOR SR:2 ONLY

05/11/24
SSP/Pend.

05/11/24

SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES

DEV. SIZE - 354 X 664

EXISTING HOLE IN WHICH CIRCUIT BREAKER OF M/S SCHNEIDER FITS

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1209-15.143-297

PANNEL SHEET 2 THK.

CHITTARANJAN LOCOMOTIVE WORKS, INDIA

STAINLESS STEEL

ASTM A-240 G: 321

DATE: 08-07-22

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1 CEE/DMM 262.107
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05/11/24
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