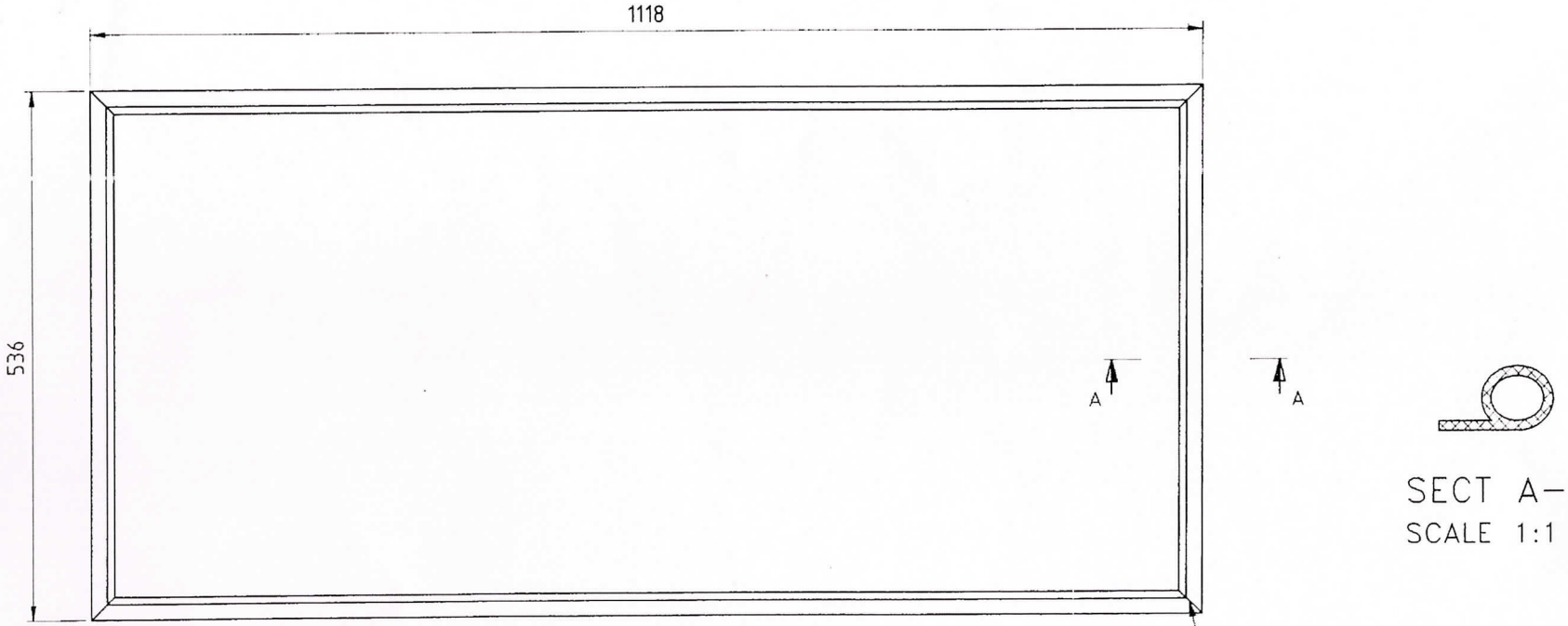
TOTAL MASS (kg)	ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED. SURFACE ROUGHNESS Ra VALUES IN μm.
0.33 kgs.	

DO NOT SCALE DRAWINGS, IF IN DOUBT ASK!

REMOVE ALL BURRS & SHARP EDGES



SECT A–A
SCALE 1:1

VULCANISED MITRE JOINTS
4 PLACES

MATERIAL E.P.D.M.
~~NARM RUBBER PRODUCTS SECTION RG46.~~

~~SUPPLIER~~ ~~NORTH AUSTRALIAN RUBBER MILLS LTD.~~
~~37 TIMMS RD. EVERTON HILLS QLD.~~

SPECIFICATION – (1) TENSILE STRENGTH = 150 kg/cm²
(2) DENSITY = 1.17 g/cm³, (3) COMP. SET = 25%
(4) ELONG. AT BREAK = 370%, (5) TEMP. RANGE = -40 to 120°C

~~TRANSFER OF TECHNICAL~~
~~ISSUE~~
~~31 DEC 1995~~

ITEM	PART NUMBER	QTY	MASS PER ITEM (kgs)	SOURCE	ITEM DESIGN	DESCRIPTION
15						
14						
13						
12						
11						
10						
9						
8						
7						
6						
5						
4						
3						
2						
1						

Rev	Alteration	Y-MM-DD Initials	Ckd
0	ORIGINAL ISSUE		
1	ERN 11493 DIMS 1118 & 536 WERE 120 & 542, MAT'L WAS IA102-00183. CAN 487	95-03-30 R.S.	RR

TYPE OF TEST/REPORT	YES	NO
Test Certificate		
Test Results		
Material Certificate		
Initial Sample Inspection Report		

UNLESS OTHERWISE SPECIFIED, TOLERANCES ON ALL DIMENSIONS OF LENGTH & ANGLE TO BE TO SPEC. ES1002

PART B

TOLERANCES MUST NOT BE CUMULATIVE

NEXT ASSEMBLY No. IA061-00155

CONTRACT USED ON C875

Drawn by WAF YY-MM-DD 95-02-22

Checked

Approved by

Proj Eng RR

Prod Eng

Weld Eng

Eng

3rd ANGLE PROJECTION

Cad File No. C875\PRODN\06\6-00127

N.C. Machine Program No.

ABB Transportation Pty Limited
A.C.N. 010 699 804

Drawing Title SEAL-DOOR

(RED WORK)

Customer Dwg No.

ABB Dwg. No. IA066-00127 (R1)

Scale 1:5

Sheet 1 of 1

A3

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