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TOLERANCES ON ALL DIMENSIONS OF LENGTH AND ANGLE TO BE TO SPEC ES 1002

PART

TOLERANCES MUST NOT BE CUMULATIVE

DO NOT SCALE DRAWINGS WHEN IN DOUBT ASK

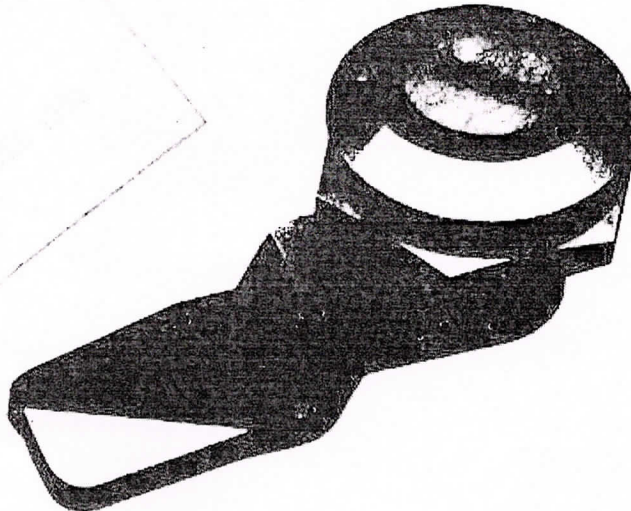
ASSEMBLY NUMBER

CONTRACT FIRST USED ON



THIRD ANGLE PROJECTION

ABB DWG No. CUSTOMER DWG No.



# ~~EMKA~~ QUARTER TURN LOCK

MATL - SPECN

- COMPRISING -
1. HOUSING → STEEL → IS 2062:2011 GR250, Quality-C, CHROME PLATED.
  2. SEAL → ~~1000-045~~ ~~STEEL CHROME PL. 2012 PLATED~~
  3. O RING → ~~1000-23~~
  4. SLOTTED INSERT → ~~1000-24~~ - RUBBER
  5. CAM → ~~1000-0142~~ STAINLESS STEEL - ASTM A240 GR 304
- ~~1000-22.9~~ STAINLESS GR 304 STEEL  
MATL SPECN → ASTM A 240 Gr. 304
- ASSEMBLY → ~~1000-991~~

~~SUPPLIER -~~

~~SELECTRIX INDUSTRIES PTY LTD. IN AUSTRALIA~~

~~EMKA-BESCHLAGTEILE A.G. IN SWITZERLAND~~

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0 ORIGINAL

ABB-DWG-INT

|      |          |              |                                              |  |             |
|------|----------|--------------|----------------------------------------------|--|-------------|
| WIT  | RR       | APPROVED     | ABB TRANSPORTATION                           |  | 182-00521   |
| DATE | 95-03-17 | 11           | ASEA BROWN BOVERI TRANSPORTATION PTY LIMITED |  | ABB DWG No. |
| CHK  |          | CHIEF OF MAN | LOCK QUARTER TURN<br>(RED WORK)              |  | SCALE       |
| CHK  |          |              |                                              |  | A4          |
| CHK  |          |              | DRAWING TITLE                                |  |             |