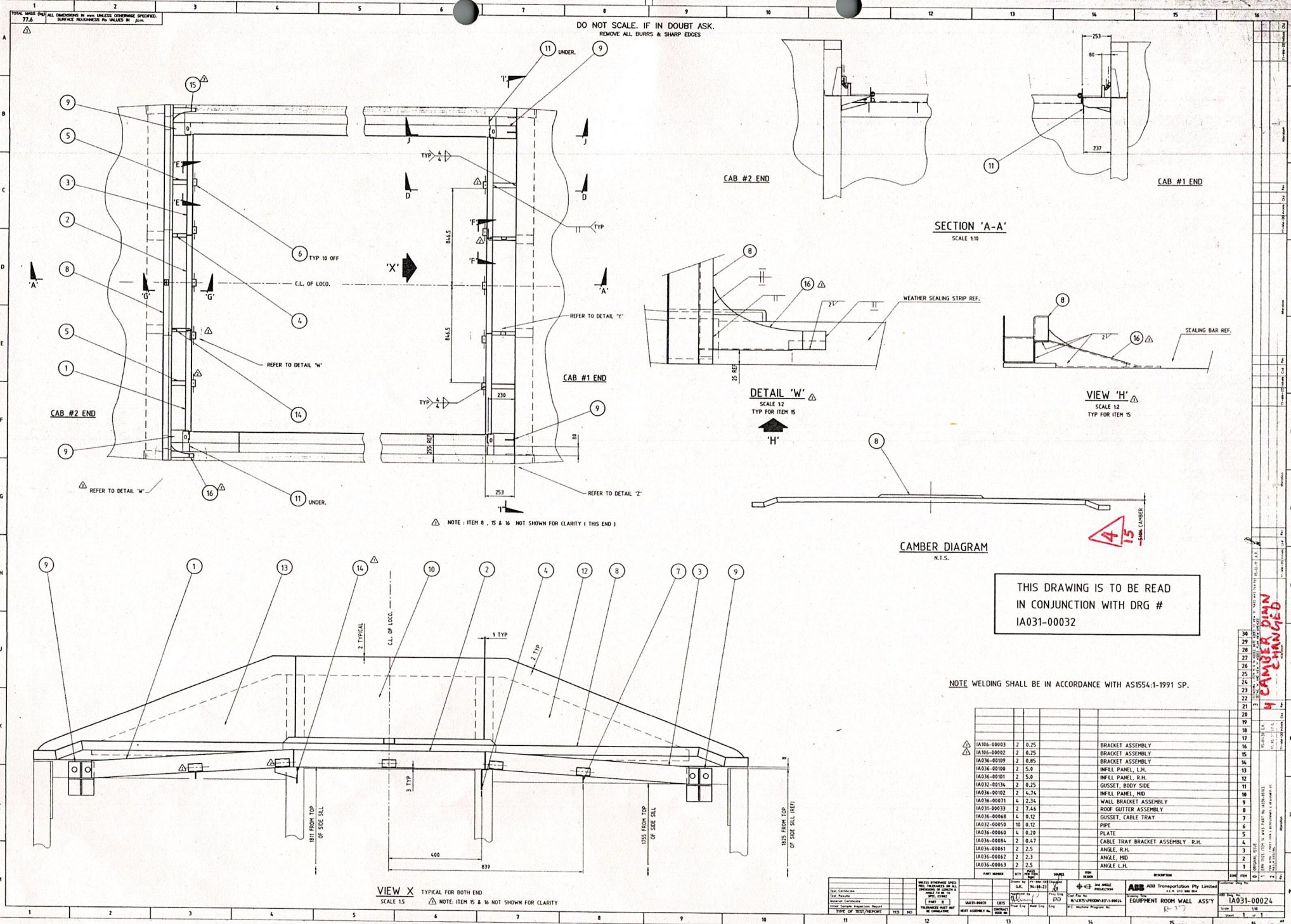




RED WORK

R-37
P-5

172

TOT¹² 654

SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES

SECTION A-A
SCALE 1:1

SECTION B-B
SCALE 1:1

SECTION C-C
SCALE 1:1

CAMBER DIAGRAM

DETAIL D
SCALE 1:1

LIST OF PARTS AND MATERIALS

REF. NO.	C&D NO.	PART	QTY	MATL	SPEEN	W.T. EACH IN K.G.
1	1209-05-406-133-010	CHANNEL RAIL	1	STEEL	IS 1079 GR 102	0.43
2	1209-10-337-169	CORNER ANGLE	4	STEEL	RS M-1 GR 1	0.03
3	1209-10-337-094	RHS CANOPY SUPPORT	1	STEEL	AS 1063 Gr. E 150	1183
4	1209-10-337-167	PAO - JAPPED - ASSY CANOPY SUPPORT	1			0.45
5	1209-10-337-085	BAR - LOCATING - CANOPY SUPPORT	2	STEEL	RS M-1 GR 1	0.66
6	1209-10-337-093	HANGER - CANOPY SUPPORT	8	STEEL	RS M-1 GR 1	0.01
7	1209-10-337-165	CHANNEL - END CANOPY SUPPORT	2	STEEL	RS M-1 GR 1	0.41
8	1209-10-337-164	CHANNEL - ANGLED CANOPY SUPPORT	2	STEEL	RS M-1 GR 1	0.57
9	1209-10-337-162	CHANNEL - CENTRE CANOPY SUPPORT	1	STEEL	RS M-1 GR 1	1183

REVISION TABLE

REV.	DESCRIPTION	DATE
1	AS ISSUED	03-11-22
2	CAMBER DIMN. CHANGED	03-11-22

NOTE:

- WELDING SHALL BE IN ACCORDANCE WITH AS/ISSA-1-1991 SPF IS 812/ IS 814/ IS 822.
- SURFACE FINISH TO ABB SPEC ES 1213 COLOUR RAL 7030 STONE GRAY.
- TO MAINTAIN THE CAMBER DIAGRAM, PRECAMBER OF RELATED PARTS TO BE ADJUSTED.

CHITARANJAN LOCOMOTIVE WORKS, INDIA

CHANNEL ASSEMBLY CANOPY SUPPORT

1210-10.137-092

1

1. WELDING SHALL BE IN ACCORDANCE WITH AS1554.1-1991 SF 15.812/ 15.814/ 15.822.
2. SURFACE FINISH TO ABB SPEC ES 1213 COLOUR RAL 7030 STONE GRAY.
3. TO MAINTAIN THE CAMBER DIAGRAM, PRECAMBER OF RELATED PARTS TO BE ADJUSTED.

A diagram of a road layout. It consists of two parallel horizontal lines representing the road boundaries. On the left side, there is a red triangular sign with the word 'CAUTION' and the number '15' below it. On the right side, there is a similar red triangular sign with 'CAUTION' and '15'. In the center of the road, there is a dashed line. Below the road, there is a horizontal line with a small gap in the middle, and the number '2' is written below this gap, indicating a 2m distance or gap.

DETAIL D
SCALE 1:1

1. ALL DIMENSIONS ARE IN mm
2. NEXT ASSLY. DRG. NO-1210-03 025-001
3. C&D NO-B315/192
4. QTY./LOC0-02 NOS.
5. USED FOR LOCO WAP-5
6. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED ON DRAWINGS TO BE FOLLOWED AS PER IS 2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

[illegible]

चितरंजन रेलइंजन कारखाना
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CHANNEL ASSEMBLY CANOPY SUPPORT

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A1

RED WORK

p5