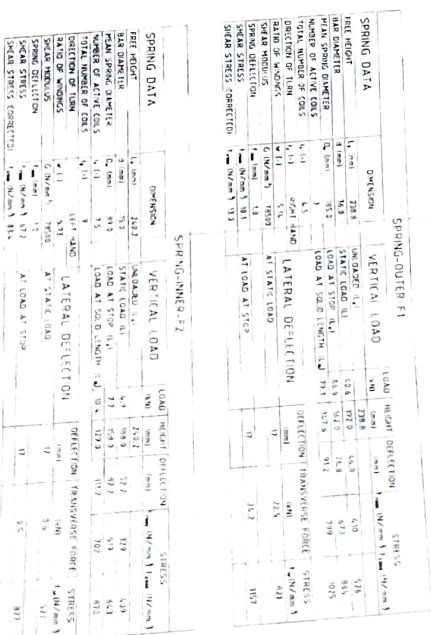




*TOLERANCE GROUP	COMPRESSED HEIGHT AT LEAD 4-9 KW PAK INNER SPRING	COMPRESSED HEIGHT AT LEAD 4-6 KW PAK OUTER SPRING	COLOR TO BE PRINTED ON 2 ND ACTIVE CELL MINIMUM 60% FOR BOTH INNER & OUTER SPRINGS
+	188 TO 190	192 TO 194	YELLOW
-	186 TO 188	190 TO 192	RED

THE SPRINGS ARE TO BE CHECKED INTO TWO TOLERANCE CLASSES
1. SPRING HARDNESS MEASUREMENT WITH INCLUSIVE HARDNESS
2. SPRING SURFACE MEASUREMENT WITH INCLUSIVE SURFACE
* SEE TABLE
SURFACE OF FINISHED SPRING

EE TABLE
SURFACE OF FINISHED SPRING

THE SPERMES ARE TO BE DIVIDED INTO TWO TERMINAL GROUPS

SPRING IS HOT PRESSED WITH AT LEAST 200°C TENSILE STRENGTH 750-770 N/mm².

FORMATION OF SPRING ENDS

THE SPRING ENDS ARE TO BE FORMED IN SUCH A WAY THAT THEY FIT CLOSELY TO THE NEXT WORKING IN A SUB-CENT AGE DURING STATIC LOAD. BY THIS POINT CONTACT AREA MIGHT EXHAUST THE SPRING ENDS TO BE ADJUSTED. THE SPRING IS TO BE 0.4 mm OVERVIEW AT LEAST 20 mm.

DELIVERED ACCORDING TO WIN 1979

1. ☐ Be sent without 2. ☐ Be sent with 3. ☐ Be sent with 4. ☐ Be sent with 5. ☐ Be sent with 6. ☐ Be sent with 7. ☐ Be sent with 8. ☐ Be sent with 9. ☐ Be sent with 10. ☐ Be sent with 11. ☐ Be sent with 12. ☐ Be sent with 13. ☐ Be sent with 14. ☐ Be sent with 15. ☐ Be sent with 16. ☐ Be sent with 17. ☐ Be sent with 18. ☐ Be sent with 19. ☐ Be sent with 20. ☐ Be sent with 21. ☐ Be sent with 22. ☐ Be sent with 23. ☐ Be sent with 24. ☐ Be sent with 25. ☐ Be sent with 26. ☐ Be sent with 27. ☐ Be sent with 28. ☐ Be sent with 29. ☐ Be sent with 30. ☐ Be sent with 31. ☐ Be sent with 32. ☐ Be sent with 33. ☐ Be sent with 34. ☐ Be sent with 35. ☐ Be sent with 36. ☐ Be sent with 37. ☐ Be sent with 38. ☐ Be sent with 39. ☐ Be sent with 40. ☐ Be sent with 41. ☐ Be sent with 42. ☐ Be sent with 43. ☐ Be sent with 44. ☐ Be sent with 45. ☐ Be sent with 46. ☐ Be sent with 47. ☐ Be sent with 48. ☐ Be sent with 49. ☐ Be sent with 50. ☐ Be sent with 51. ☐ Be sent with 52. ☐ Be sent with 53. ☐ Be sent with 54. ☐ Be sent with 55. ☐ Be sent with 56. ☐ Be sent with 57. ☐ Be sent with 58. ☐ Be sent with 59. ☐ Be sent with 60. ☐ Be sent with 61. ☐ Be sent with 62. ☐ Be sent with 63. ☐ Be sent with 64. ☐ Be sent with 65. ☐ Be sent with 66. ☐ Be sent with 67. ☐ Be sent with 68. ☐ Be sent with 69. ☐ Be sent with 70. ☐ Be sent with 71. ☐ Be sent with 72. ☐ Be sent with 73. ☐ Be sent with 74. ☐ Be sent with 75. ☐ Be sent with 76. ☐ Be sent with 77. ☐ Be sent with 78. ☐ Be sent with 79. ☐ Be sent with 80. ☐ Be sent with 81. ☐ Be sent with 82. ☐ Be sent with 83. ☐ Be sent with 84. ☐ Be sent with 85. ☐ Be sent with 86. ☐ Be sent with 87. ☐ Be sent with 88. ☐ Be sent with 89. ☐ Be sent with 90. ☐ Be sent with 91. ☐ Be sent with 92. ☐ Be sent with 93. ☐ Be sent with 94. ☐ Be sent with 95. ☐ Be sent with 96. ☐ Be sent with 97. ☐ Be sent with 98. ☐ Be sent with 99. ☐ Be sent with 100. ☐ Be sent with 101. ☐ Be sent with 102. ☐ Be sent with 103. ☐ Be sent with 104. ☐ Be sent with 105. ☐ Be sent with 106. ☐ Be sent with 107. ☐ Be sent with 108. ☐ Be sent with 109. ☐ Be sent with 110. ☐ Be sent with 111. ☐ Be sent with 112. ☐ Be sent with 113. ☐ Be sent with 114. ☐ Be sent with 115. ☐ Be sent with 116. ☐ Be sent with 117. ☐ Be sent with 118. ☐ Be sent with 119. ☐ Be sent with 120. ☐ Be sent with 121. ☐ Be sent with 122. ☐ Be sent with 123. ☐ Be sent with 124. ☐ Be sent with 125. ☐ Be sent with 126. ☐ Be sent with 127. ☐ Be sent with 128. ☐ Be sent with 129. ☐ Be sent with 130. ☐ Be sent with 131. ☐ Be sent with 132. ☐ Be sent with 133. ☐ Be sent with 134. ☐ Be sent with 135. ☐ Be sent with 136. ☐ Be sent with 137. ☐ Be sent with 138. ☐ Be sent with 139. ☐ Be sent with 140. ☐ Be sent with 141. ☐ Be sent with 142. ☐ Be sent with 143. ☐ Be sent with 144. ☐ Be sent with 145. ☐ Be sent with 146. ☐ Be sent with 147. ☐ Be sent with 148. ☐ Be sent with 149. ☐ Be sent with 150. ☐ Be sent with 151. ☐ Be sent with 152. ☐ Be sent with 153. ☐ Be sent with 154. ☐ Be sent with 155. ☐ Be sent with 156. ☐ Be sent with 157. ☐ Be sent with 158. ☐ Be sent with 159. ☐ Be sent with 160. ☐ Be sent with 161. ☐ Be sent with 162. ☐ Be sent with 163. ☐ Be sent with 164. ☐ Be sent with 165. ☐ Be sent with 166. ☐ Be sent with 167. ☐ Be sent with 168. ☐ Be sent with 169. ☐ Be sent with 170. ☐ Be sent with 171. ☐ Be sent with 172. ☐ Be sent with 173. ☐ Be sent with 174. ☐ Be sent with 175. ☐ Be
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