



Free length Tolerance for primary helical springs

2.	outer	238.8-2.4
----	-------	-----------

S.No.	Spring	Tolerance values (in mm)
-------	--------	--------------------------

2.	outer
----	-------

SPRING-OUTER-F1SPRING-INNER-FZ

SPRING IS HOT PRESSED WITH AT LEAST 200°C
TENSILE STRENGTH 650-1720 N/mm²

SURFACE OF FINISHED SPRING

SPRINGS ARE TO BE PRESSID TO SOLID LENGTH DURING DELIVERY

FORMATION OF SPRING ENDS

AVOIDED. THE SURFACE IS TO BE ≥ 10 HOWEVER, AT LEAST 20 mm

DELIVERY ACCORDING TO WVN 192.05 *EXCEPT PROVISIONS*

١٧٠٠

27