

Proposal for change in clause no. 7.4 (Bend Test) of Specn No. CLW/MS/3/030 Alt. 12 for Copper Tubes

Clause No. 7.4 (Bend Test)	
Existing	Proposed
The tubes shall be capable of bent-cold (without filling) at 2D thro' 90° without showing crack, fracture or collapsing. These tests are mandatory and shall be conducted during all routine examinations.	<p>(a) The tubes of size upto 25.4 mm (1") OD shall be capable of bent-cold (without filling) at 2D thro' 180° without showing crack, fracture or collapsing.</p> <p>(b) The tubes of size above 25.4 mm (1") OD shall be capable of bent-cold (without filling) at 2D thro' 90° without showing crack, fracture or collapsing.</p> <p>These tests are mandatory and shall be conducted during all routine examinations.</p>

Anty