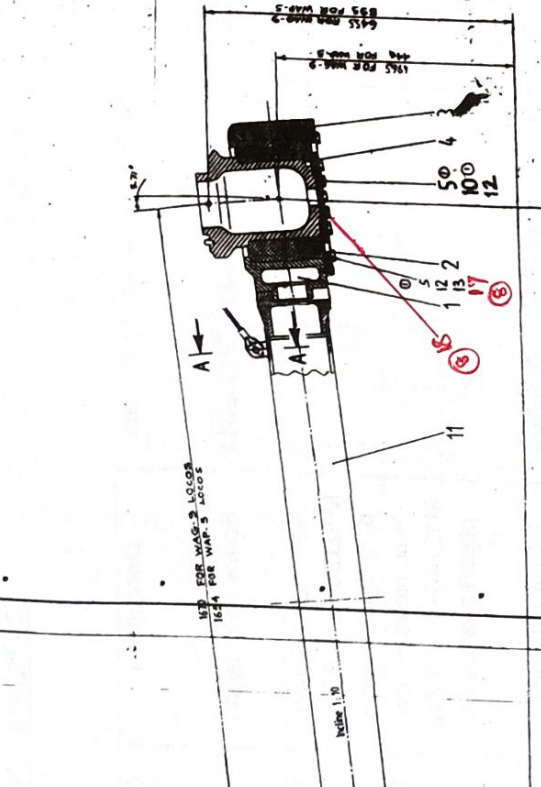
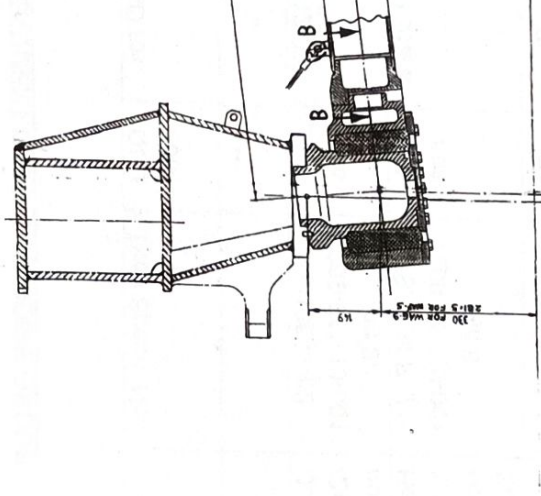
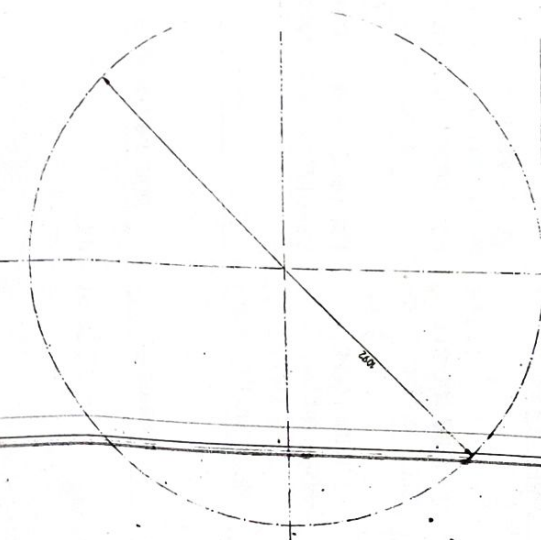




140 FOR WAB-3 LOCOS
140 FOR WAB-5 LOCOS

140 FOR WAB-3 LOCOS
140 FOR WAB-5 LOCOS

140 FOR WAB-3 LOCOS
140 FOR WAB-5 LOCOS

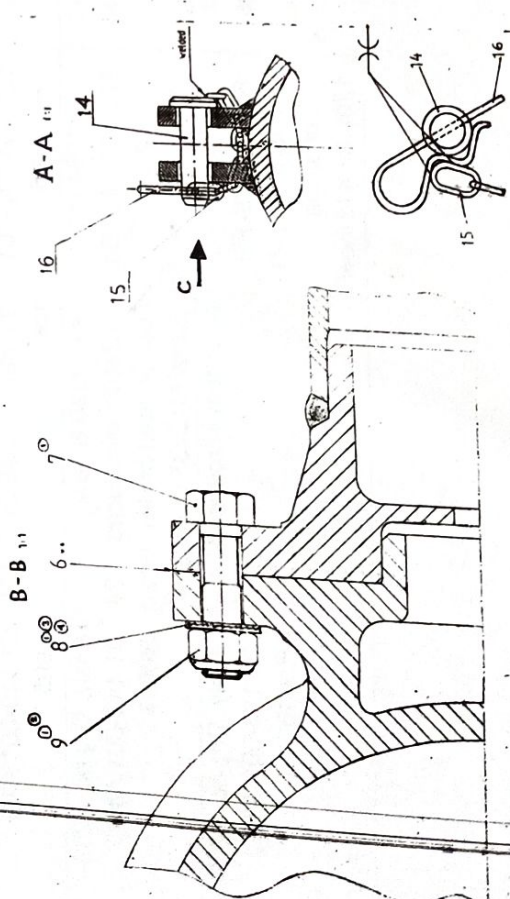
140 FOR WAB-3 LOCOS
140 FOR WAB-5 LOCOS

IS 1079:2003 HR-2
OR IS 513 GR-D
OR SIMILAR

MOUNTING INSTRUCTIONS:

1. USE ITEM 6 TO COAT ALL GREASE FREE CONTACT FACES.
2. USE TO ASSEMBLY: FIXTURE NO. V01875-1B.
3. STARTING TORQUE ITEM 5: MA = 314 Nm.
4. STARTING TORQUE ITEM 7: MA = 314 Nm.
5. ALL WELDING SHALL BE IN ACCORDANCE WITH AS 1554-1:1991 G12.
6. PRESSURE DURING MOUNTING OF RING (TYPING 2) SHOULD NOT EXCEED 40 MPa.
7. USE ROAD SHIM NO R800001/EL/100/016 REV D (EXT. PHOTO) OR LATER.

ITEM REF. 5 WAS 48
MOS. ITEM REF. 17 &
18 ADDED



VIEW-C
N.Y.E.
ITEM 15: SEE DRAWING FOR CLARET

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	WHEEL RING	1	PC	
2	WHEEL RING	1	PC	
3	WHEEL RING	1	PC	
4	WHEEL RING	1	PC	
5	WHEEL RING	1	PC	
6	WHEEL RING	1	PC	
7	WHEEL RING	1	PC	
8	WHEEL RING	1	PC	
9	WHEEL RING	1	PC	
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11	WHEEL RING	1	PC	
12	WHEEL RING	1	PC	
13	WHEEL RING	1	PC	
14	WHEEL RING	1	PC	
15	WHEEL RING	1	PC	
16	WHEEL RING	1	PC	
17	WHEEL RING	1	PC	
18	WHEEL RING	1	PC	
19	WHEEL RING	1	PC	
20	WHEEL RING	1	PC	
21	WHEEL RING	1	PC	
22	WHEEL RING	1	PC	
23	WHEEL RING	1	PC	
24	WHEEL RING	1	PC	
25	WHEEL RING	1	PC	
26	WHEEL RING	1	PC	
27	WHEEL RING	1	PC	
28	WHEEL RING	1	PC	
29	WHEEL RING	1	PC	
30	WHEEL RING	1	PC	
31	WHEEL RING	1	PC	
32	WHEEL RING	1	PC	
33	WHEEL RING	1	PC	
34	WHEEL RING	1	PC	
35	WHEEL RING	1	PC	
36	WHEEL RING	1	PC	
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96	WHEEL RING	1	PC	
97	WHEEL RING	1	PC	
98	WHEEL RING	1	PC	
99	WHEEL RING	1	PC	
100	WHEEL RING	1	PC	

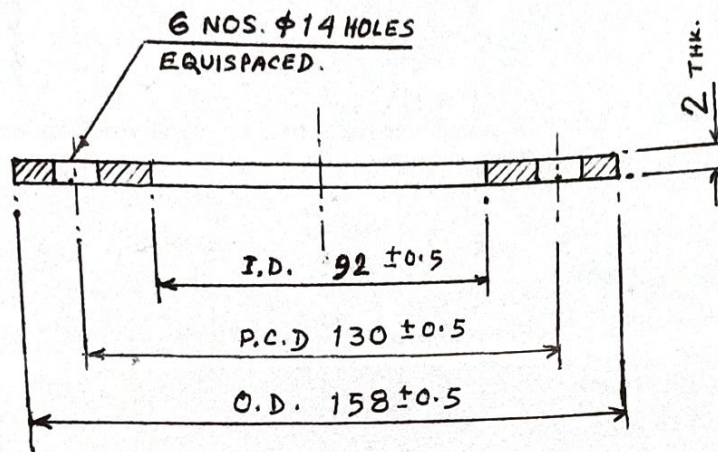
293
-ALF-8

140
137

39

ADDITIONAL SHIM FOR PIVOT RING FOR
3PH. LOCOMOTIVE

ASSLY. DRG. NO.
1209-01.113-001
REF. 18



ALL DIMENSIONS ARE IN mm.

NOTE:

1. QTY/LOCO - 8 NOS. [2 NOS FOR EACH ASSLY]
2. MATERIAL - STEEL TO IS 1079:2009 HR-2
OR
IS 513 GR-D
OR
SIMILAR.
3. ALL SHARP EDGES TO BE REMOVED.
4. SURFACE COATING : ZN PLATING / PAINTING

SKETCH NO ELDD/3751/PT/138/DT. 19.4.23.

PPD. BY.
19.4.23

ISSUED BY.
19.04.2023

DRG. NO. 1209-01.413-033
Allocated

REF: 1. RDSOTC NO 0142 (Rev.0) DT. 9.1.2018
2. RDSOSMI NO. 0316 (Rev.0) DT. 9.10.17.