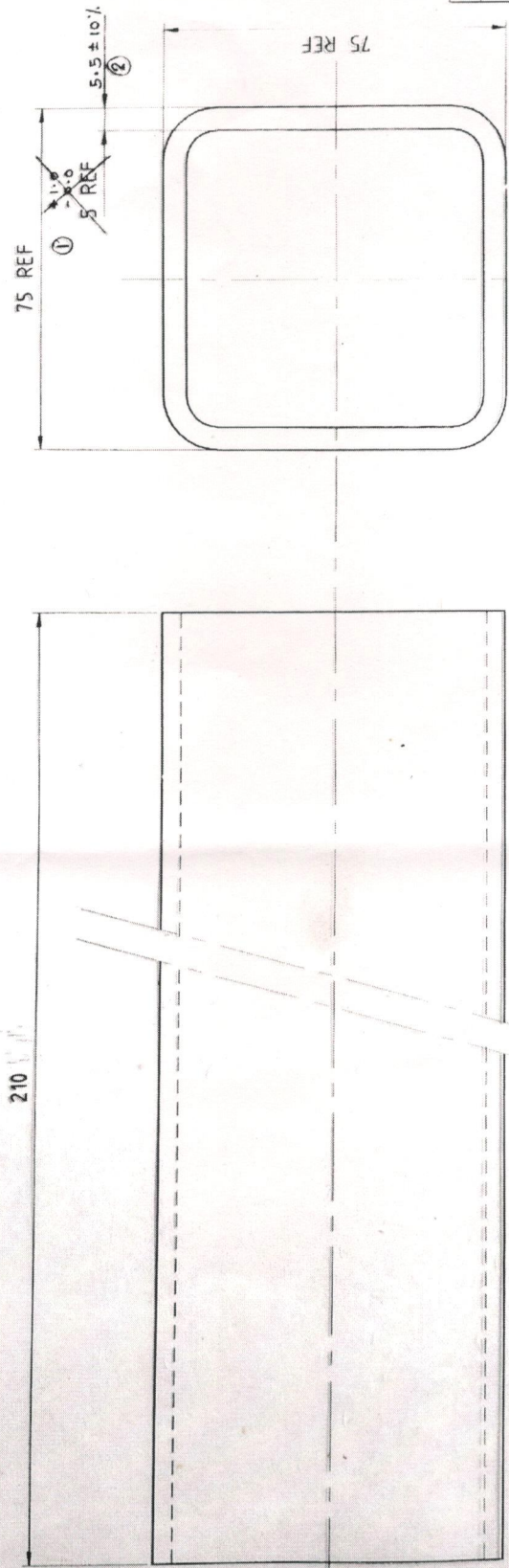


TOTAL MASS (kg) ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED.
SURFACE ROUGHNESS Ra VALUES IN μm .
2.3 Kgs.

DO NOT SCALE DRAWINGS, IF IN DOUBT ASK!
REMOVE ALL BURRS & SHARP EDGES

UNLESS OTHERWISE SHOWN SURFACE ROUGHNESS OF CUT EDGES SHALL BE



ITEM	DESCRIPTION
1	
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15	

MATERIAL 75x75x5 AS1163 -350 STEEL SHS
 $5.5 \pm 10\%$

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND ALL DIMENSIONS OF LENGTH & ANGLE TO BE TO SPEC. ESTD 102	PART B	TOLERANCES MUST NOT BE COMPLIATIVE
Test: Certificate		
Test: Results		
Material Certificate		
Initial Sample Inspection Report		
TYPE OF TEST/REPORT	YES	NO
CONTRACT	C876	USED ON
NEXT ASSEMBLY No.	B026-00912	
Drawn by	I.F.G.	Checked
Checked by	95-MM-02-09	
Proj. Eng		
Prod. Eng		
Weld. Eng		
MEC Machine Program No.		
Code File No.	V975-PROON\02\6-00917	
3rd ANGLE PROJECTION		
ABB Tr insportation Pty Limited		
ABB		
Customer: Cus No.		
Scale	1:1	
Part No.	B026-00917	
Drawing Title	LEG BATTERY BOX BRACKET	

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TOLERANCES ADDED IN THICKNESS
THICKNESS OF SHS CHANGED FROM
5.5 TO 5.5 ± 10%
12/12/01
A.V.M.