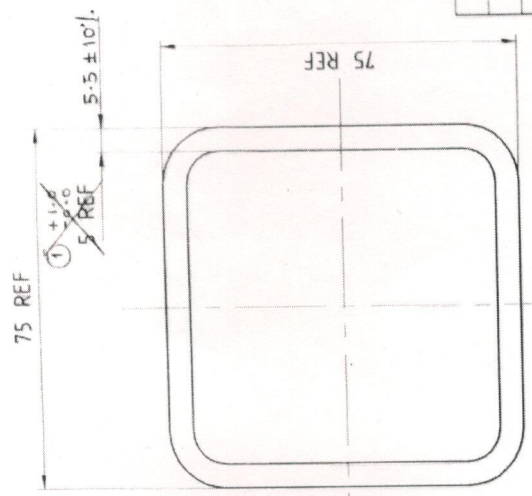


TOTAL MASS (kg) 3.8 Kgs. ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED. SURFACE ROUGHNESS Ra VALUES IN μ m.

DO NOT SCALE DRAWINGS, IF IN DOUBT ASK!
REMOVE ALL BURRS & SHARP EDGES

UNLESS OTHERWISE SPECIFIED, SURFACE ROUGHNESS OF CUT EDGES SHALL BE $Ra 3.2$

369



TRANSFER OF TECHNOLOGY
ISSUE
DATE 31 DEC 1995

MATERIAL 75x75x5 AS1163 -350 STEEL SHS

PART NUMBER	QTY	MASS PER ITEM (kg)	SOURCE	ITEM DESIGN	DESCRIPTION
	Drawn by L.F.G.	YY-MW-DC 95-02-09	Checked	3rd ANGLE PROJECTION	ABB ABB Transportation Pty Limited A.C.N. 910 888 804
	Approved by	Proj. Eng	Code File No. \C875\PRODN\02-6-00905		Drawing Title LEG BATTERY BOX BRACKET
	Proc. Eng	Weld. Eng	N.C. Machine Program No.		Scale 1:1
IB026-00904					Sheet 1 of 1
CONTRACT USED ON					Customer Dwg No. IB026-00905
NEXT ASSEMBLY No.					

UNLESS OTHERWISE SPECIFIED, TOLERANCES ON ALL DIMENSIONS OF LENGTH & ANGLE TO BE TO SPEC. ES1002

PART B

TOLERANCES MUST NOT BE CORRELATIVE

Test Certificate	YES	NO
Test Results		
Material Certificate		
Initial Sample Inspection Report		
TYPE OF TEST/REPORT	YES	NO

ITEM	1	2
DESCRIPTION	ORIGINAL ISSUE	TOLERANCES ADDED IN THICKNESS FROM 5±10% TO 5±10%.
DATE		
BY		
CHKD		
APP'D		
REV		

TOT / 331 / 108