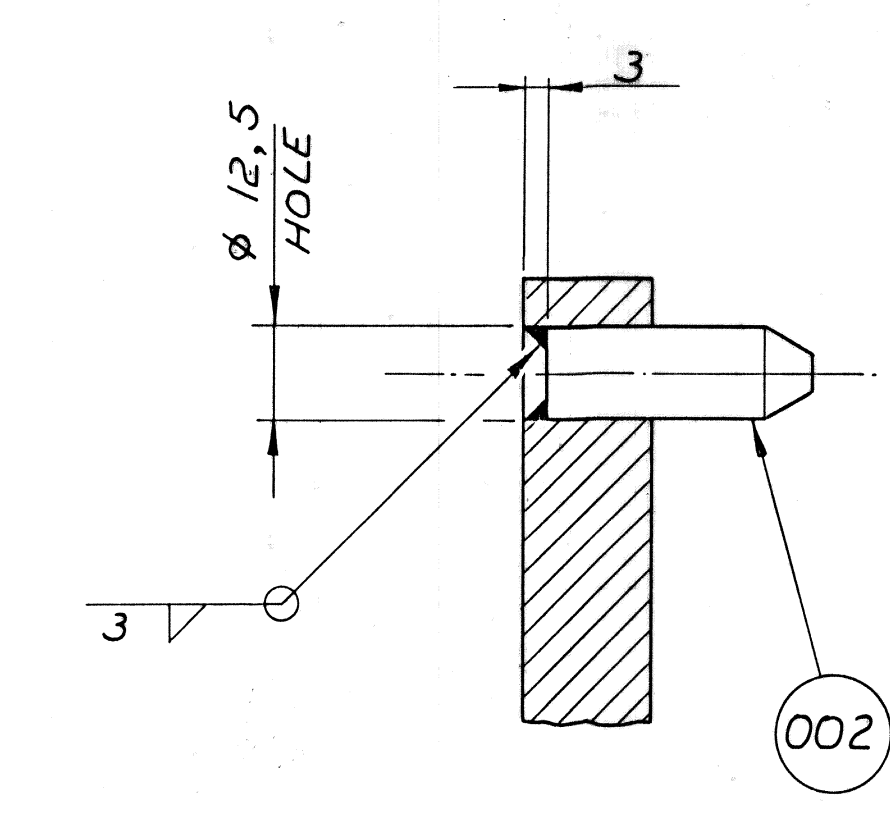
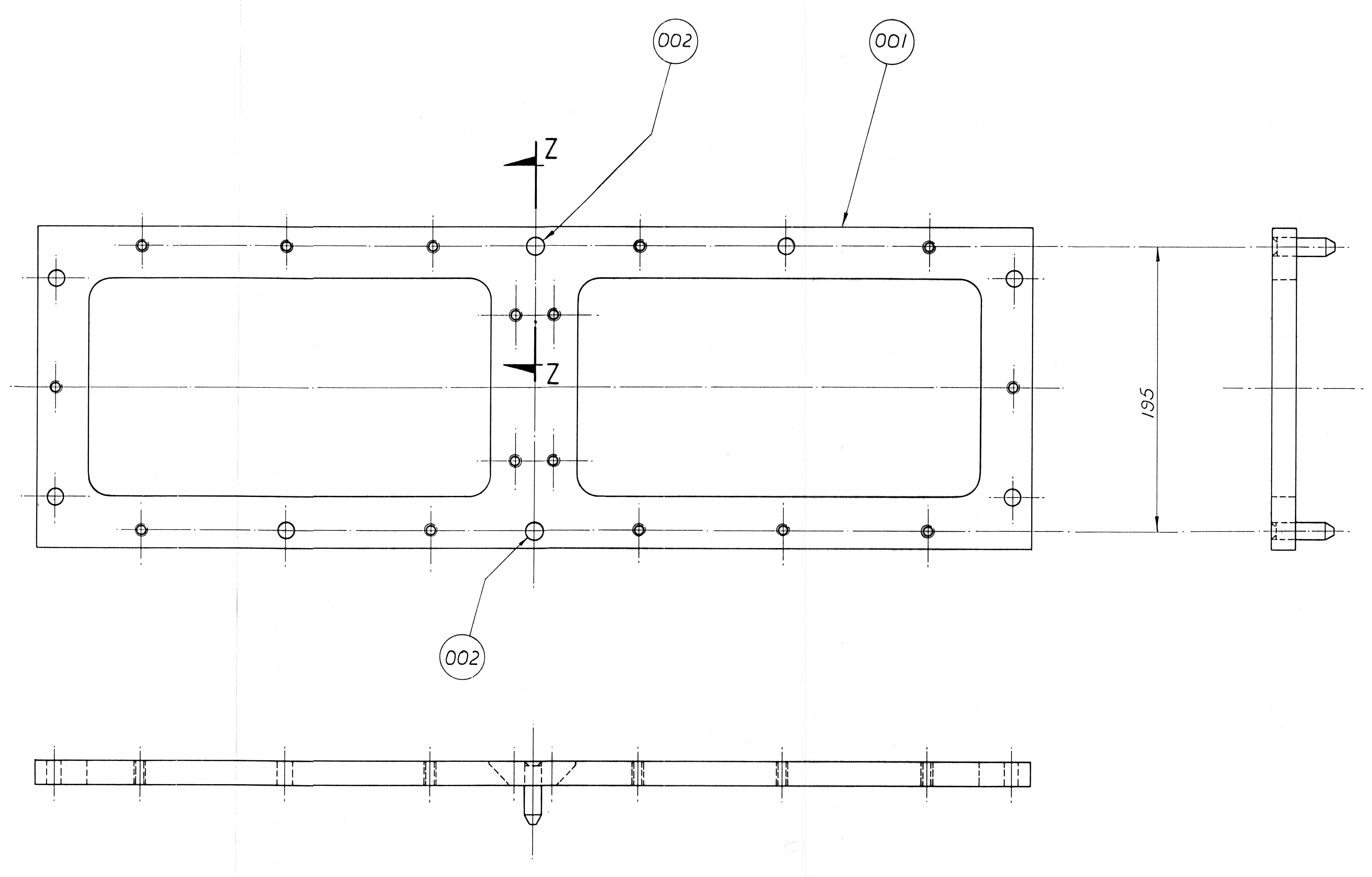


DO NOT SCALE DRAWINGS, IF IN DOUBT ASK.
REMOVE ALL BURRS & SHARP EDGES

TOTAL MASS(kg)
8,76
ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED.
SURFACE ROUGHNESS R_a VALUE IN μm.



SECTION Z - Z
SCALE 1:1

NOTE :-
ALL WELDING SHALL BE
IN ACCORDANCE WITH
AS 1554.1 - 1991 G.P.

TRANSFER OF TECHNOLOGY
ISSUE
DATE 30 JUNE 1995

PART NUMBER	QTY	MASS PER ITEM (kg)	SOURCE	ITEM DESIGN	DESCRIPTION	ZONE	ITEM
112 - 00007	2	0,03			PIN - GUIDE		002
111 - 00024	1	8,70			FRAME - MTG. - LOWER		001

Test Certificate		UNLESS OTHERWISE SPECIFIED, TOLERANCES ON ALL DIMENSIONS OF LENGTH & ANGLE TO BE TO SPEC. ES1002 TOLERANCES MUST NOT BE CUMULATIVE	Drawn by	YY-MM-DD	Checked	3rd ANGLE PROJECTION	ABB Transportation Pty. Limited A.C.N. 010 899 804 Customer Drg No IA 111 - 000 39
Test Result			Approved by	941212	Proj Eng	Lead File No.	
Material Certificate			Prod Eng	Weld Eng	Eng	N.C. Machine Program No.	
Initial Sample Inspection Report			Next Assembly No	CONTRACT USED ON			
TYPE OF TEST/REPORT	YES NO						

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ORIGINAL

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