



- NOTES:**
- SAND BOX ASSY - RIGHT HAND, LEFT HAND AND DUAL ASSY TO BE SUPPLIED IN A SET.
 - JIG & FIXTURES TO BE USED TO MAINTAIN THE GEOMETRY OF THE ASSEMBLY, HOLES ETC.
 - WELDS, SHARP EDGES, CORNERS TO BE GROUND & SMOOTH
 - SAND BOX ASSY TO BE SUPPLIED AS A COMPLETE UNIT INCLUDING HARDWARE
 - FOR OTHER TECH DETAILS REFER TO TECH SPECN NO. CLW/MS/10/038.
 - REF. NO. 7 TO BE SUPPLIED LOOSE ALONG WITH ASSY.

QTY	REF. NO.	PART DRG. NO.	DESCRIPTION	UNIT	MATL.	WGT EACH (K.G.)
8	1210-07	338-020	HOLDER ASS'Y	4	-	0.12
①	6	1210-07	BRACKET ASS'Y	2	-	0.07
②	5	1210-07	BRACKET-SAND BOX	2	ASTM-A 240 Gv-304	-
①	4	1210-07	ANGLE FLANGED	2	ASTM-A 240 Gv-304	1.67
①	3	1210-07	FRAME ASS'Y	2	-	0.35
2	1210-07	338-013	PLATE - SAND BOX	2	ST. ST. ASTM-A 240 Gv-304	2.9
1	1210-07	338-026	BOX SAND RH	2	STAINLESS STEEL ASTM-A 240 Gv-304	6.18
A				2		12.2

DY. CELL MATL. SPECN. OF REF. NO. 4 & 5 WAS TO BE IR.S.M.41 HOLE DIA. 14 WAS 12 REF. NO. 7, NOTE 6 & PART DRG. NO. OF REF. NO. 3 & 6. ADDED.		WELDING SYMBOLS TO IS: 212 Ra 11m 0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50		APPROVED BY: <i>[Signature]</i> DATE: 10-2-99 SCALE: 1:2	SAND BOX ASSEMBLY R.H.	1st ANGLE PROJECTION WAP-5 (B-2)
UNDESIGNATED TOLERANCE TO IS: 2102 SURFACE ROUGHNESS VALUE TO IS: 3073	ALT. NO. DESCRIPTION DATED/INITIAL	REF. NO. DESCRIPTION DATED/INITIAL	REF. NO. DESCRIPTION DATED/INITIAL			