



DETAIL 'A'
TYP 2 PLACES

NOTES:-

1. JIG & FIXTURES TO BE USED TO MAINTAIN THE GEOMETRY OF ASSLY. HOLES ETG.
2. SHARP EDGES & BURRS TO BE REMOVED.
3. FOR MOUNTING REFER DRG. NO.
4. THIS ASSLY IS A PART OF CAT. NO. R/9/00476 TO BE SUPPLIED IN A SET. WITH DRG. NO. 1209-11.144-02.5.
5. WELDING TO BE DONE IN ACCORDANCE WITH ISI 2811.
6. ASSLY TO BE PAINTED WITH LIGHT CREAM COLOUR.
7. TRANSITION DUCT SHALL BE SCRATCH FREE & POLISHED.

4	DRAIN TUBE of Ø9.5 X 35 Lg.	2	STAINLESS STEEL	ASTM-A 269	0.005
3	FLANGE- ROUND	2	"	"	1.07
2	FLANGE-RECTANGULAR	2	"	"	"
1	BODY	2	STAINLESS STEEL	ASTM-A 269	4.6
A	DUCT ASSLY	2	-	-	6.07

REF. PART DRG. NO.	DESCRIPTION	MATL SPECN
REF. ASSLY DRG. NO.	ABB DRG. NO.	IA 116-00144

TRANSITION DUCT ASSEMBLY FOR MACHINE ROOM VENTILATION	1ST ANGLE PROJECTION
WAG-9	DRAWING NO. 1209-11.244-024

WELDING SYMBOLS TO IS: B13	WELDING JOINT SYMBOLS ARE SHOWN AT FLANGE RECTANGULAR & FLANGE ROUND.
WAGS APPLICATION ADDED	
MATERIAL OF AL. NO. 1 TO 4 WARR. GA. 304	
NOTE 2 DELETED. AND NOTE 2 ADDED.	

APPROVED DATE 26-5-97	SCALE N.T.S.
DESCRIPTION	DATE