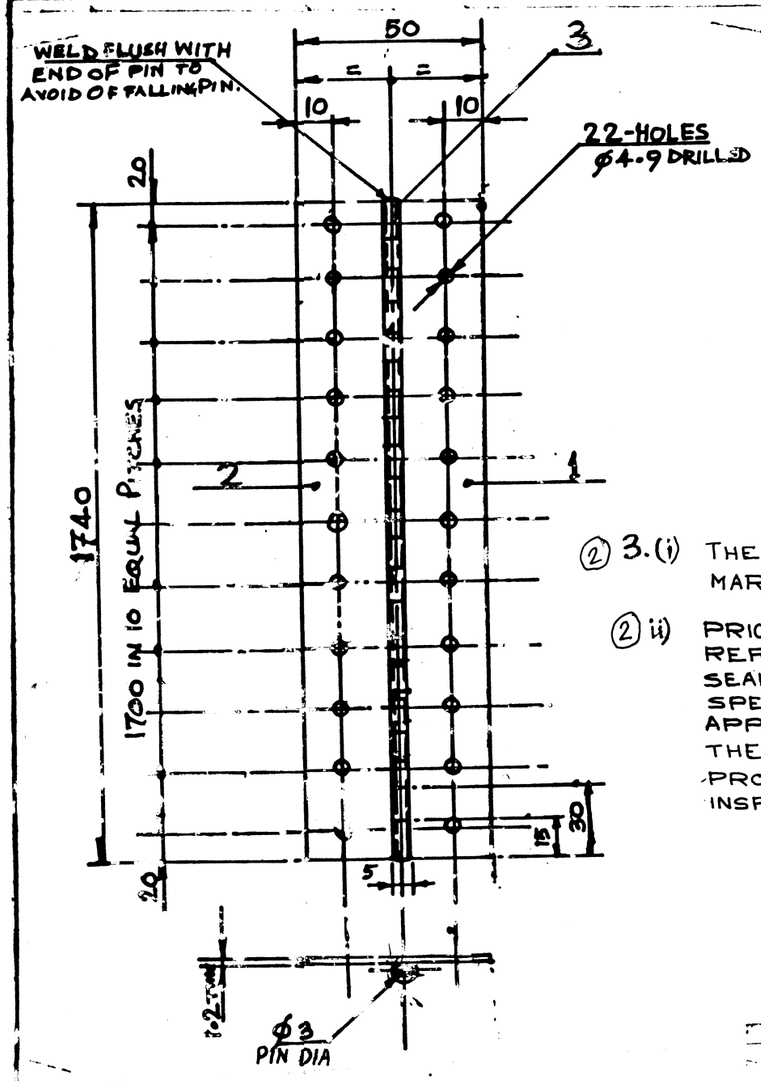

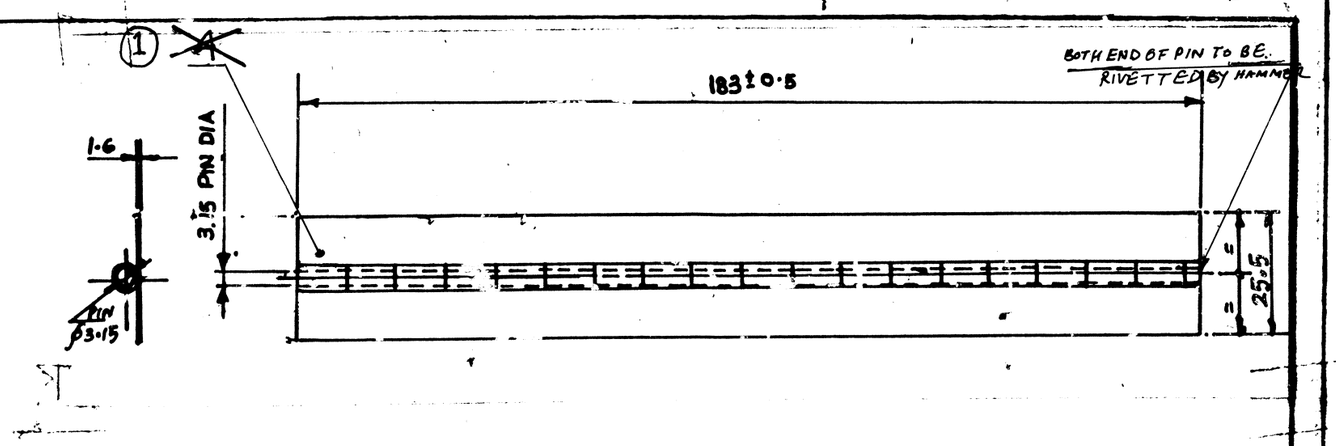

(2) 3.(i) THE FIRM SHOULD PUT ITS IDENTIFICATION MARK, SERIAL NO. ETC. IN THEIR PRODUCT.

(2) ii) PRIOR TO PROTOTYPE INSPECTION CLW'S REPESENTATIVE WILL BE DEPUTED TO SEAL THE SAMPLE PEICE OF THE MATERIAL SPECIFIED FOR TEST IN THE GOVERNMENT APPROVED/RDSO APPROVED ON TEST LAB. THE LAB. TEST REPORT SHOULD BE PRODUCED AT THE TIME OF PROTOTYPE INSPECTION.

NOTE:-

1. ONE SET OF PIANO HINGE, CONSIST OF 2 NO. OF REF. 1 & 2 NOS. OF REF. 4, PER LOCO TO BE PROCURED AGAINST THIS DRG.
2. ALT. (1) OF THIS DRG. WILL BE GIVEN EFFECT FROM 11th WAG-9 CLW BUILT LOCO & ONWORDS.

निर्देश संख्या REF. NO.	अंग आरेखण संख्या PART DRG. NO.	वर्णन DESCRIPTION	संख्या NO. LOCO	पदार्थ MATL	विशिष्टि SPECN	[illegible] WT. [illegible] IN KG.
(1) 4		PIANO HINGE ASSLY.	2	STEEL	IS:1079 [illegible]	[illegible]
3		PIN ϕ3 X 1740 Lg.	2	STAINLESS STEEL	ASTM-A 240 Gr. 304	
2		FLAP	2 [illegible] 2 [illegible]	STAINLESS STEEL	ASTM A240 Gr. 304	
1		HINGE ASSLY (FOR CUP BOARD)	2	STAINLESS STEEL	—	0.9
—		PIANO HINGE	—	—	—	

2	DY. CEE/CON/TU-1	NOTE 3(i), 3(ii) ADDED	[signature]
1	DY. CEE/CON/TU-1	REF. NO. 4 DELETED & NOTE 2 ADDED.	[signature] 4/8/97
संशोधित संख्या ALT. NO.	प्राधिकार AUTHY.	वर्णन DESCRIPTION	दिनांकित आद्याक्षर DATED INITIAL

धातु-वेल्डन चिह्न भा.मा.-813 के अनुसार / WELDING SYMBOLS TO IS:813

अनिर्दिष्ट सहन-सीमा भा.मा. 2102 के अनुसार UNSPECIFIED TOLERANCE TO IS:2102	सतह-रूक्षता का मान भा.मा. 3073 के अनुसार SURFACE ROUGHNESS VALUE TO IS:3073	पदांक GRADE NUMBER	सं 1 N1	सं 2 N2	सं 3 N3	सं 4 N4	सं 5 N5	सं 6 N6	सं 7 N7	सं 8 N8	सं 9 N9	सं 10 N10	सं 11 N11	सं 12 N12
		Ra μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		चिह्न SYMBOL												

अभिकल्पित DGN	[signature]
जाँचा CHD	[signature] 103
अधिकृत SUPDT	[signature]
समीक्षित व.अ.(अ/वि) REVIEWED SE(D&D)	[signature] 5.5.97
अनुमोदित 3.मु.वि.अ.(अ/वि) APPROVED DY.CEE(D&D)	[signature] 5/5/97
दिनांक DATE	10-3-97
रेखांक अनुपात SCALE	NTS.
संदर्भ / REF.	

आरेखण संदर्भ
REF. ASSLY DRG. NO.
ABB DRG. NO - 182-330 & 1A086-00130

अभिकल्प एवं विकास केन्द्र
D & D CENTRE
चित्तरंजन रेल इंजन कारखाना
CHITTRANJAN LOCOMOTIVE WORKS
संस्करण
CAD NO.

PIANO HINGE

1st ANGLE PROJECTION

प्रयोग में USED FOR LOCOS WAG/9

आरेखण संख्या
DRAWING NO.
1209-06.327-040

14/F8

ALT. (1) (2)