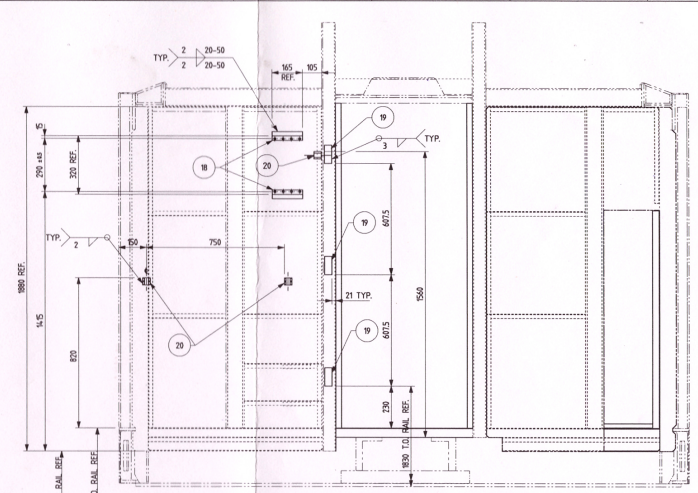
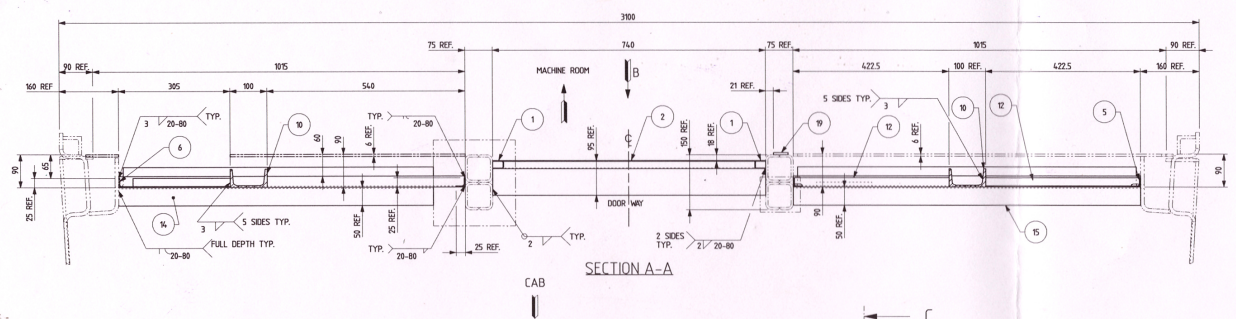
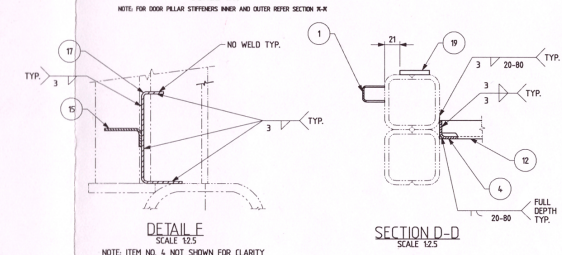


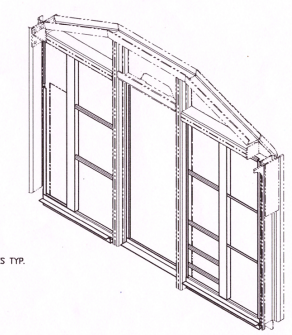
SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS & SHARP EDGES



NOTE: FOR DOOR PILLAR STIFFNESS INNER AND OUTER REFER SECTION X-X



NOTE: ITEM NO. 4 NOT SHOWN FOR CLARITY REFER SECTION C-C



1. ALL DIMENSIONS ARE IN mm
2. CAD NO. 1306/255
3. DATED 1 MO.
4. NEXT LEVEL ASSEMBLY 1209-03-025-001
5. USED FOR LOCK WING-PC, WAP-7
6. UNPROTECTED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWING TO BE FOLLOWED AS PER IS2002 PART-1:1993 - TOLERANCE CLASS: MEDIUM OF TABLE-1

ELEVATION ON REAR WALL (VIEWED FROM CAB)
NOTE: FOR DOOR PILLAR STIFFNESS INNER & OUTER REFER SECTION X-X

LP SIDE
RED WORK FOR BOTH END1 & END-2
TO FIT INSPECTOR SEAT, BACK REST, FOOT REST

TENTATIVE

SECTION C-C
NOTE: WELDING SHALL BE IN ACCORDANCE WITH AS5553-1:1991 SR IS 8159/ IS 8164/ IS 822.

ITEM NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
1	STEEL BRACKET GP 1 HR	8	HR	8.31	66.48
2	STEEL BRACKET GP 1 HR	3	HR	6.40	19.20
3	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
4	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
5	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
6	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
7	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
8	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
9	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
10	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
11	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
12	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
13	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
14	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
15	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
16	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
17	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
18	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
19	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
20	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
21	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
22	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
23	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
24	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
25	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
26	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
27	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
28	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
29	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
30	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
31	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
32	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
33	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
34	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
35	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
36	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
37	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
38	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
39	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
40	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
41	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
42	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
43	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
44	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
45	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
46	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
47	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
48	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
49	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40
50	STEEL BRACKET GP 1 HR	1	HR	6.40	6.40