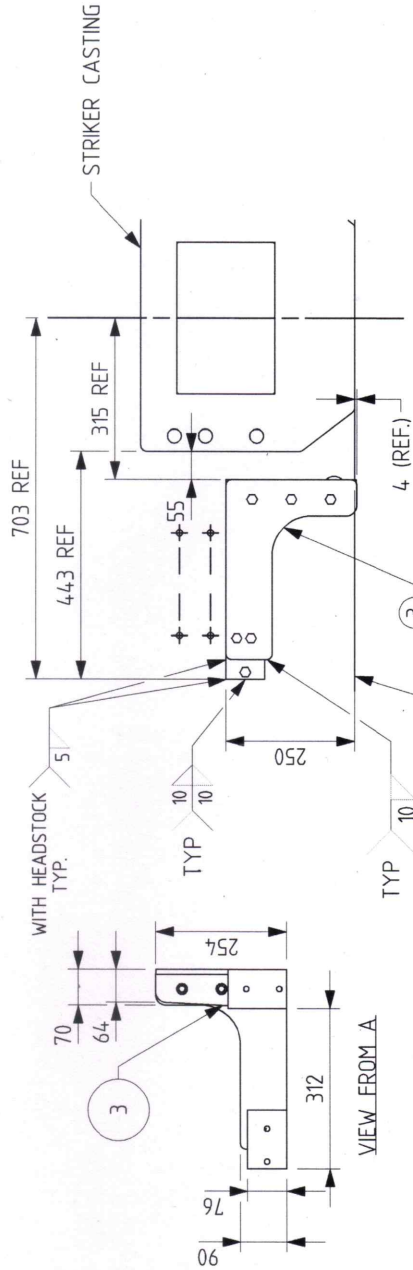


SURFACE ROUGHNESS Ra VALUES IN μ m
REMOVE ALL BURRS & SHARP EDGES

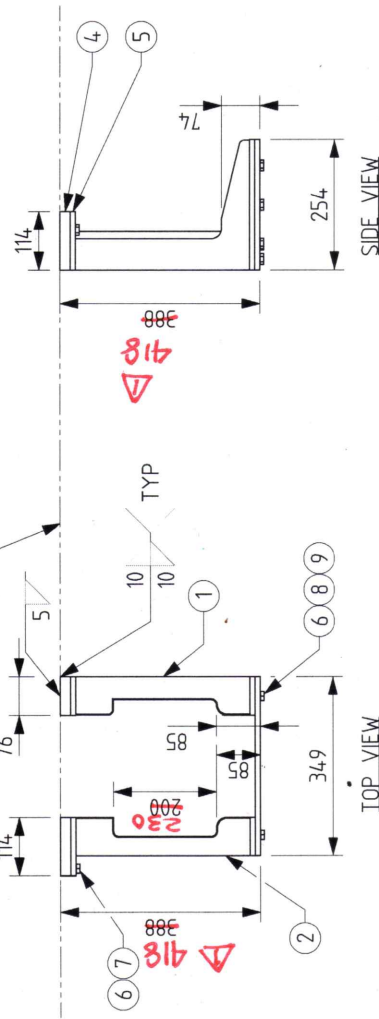
UNLESS OTHERWISE SHOWN SURFACE ROUGHNESS OF CUT EDGES SHALL BE Ra25



FACE OF FRONT
PLATE OF H/STOCK

FRONT VIEW

BOTTOM LINE OF FRONT PLATE OF HEAD STOCK
MOUNTING ARRGT. POSITION OF SAFETY GUARD
ASSLY FOR ANGLE COCK (BP & FP)



NOTE -

1. ALL DIMENSIONS ARE IN mm
2. NEXT ASSEMBLY DRG. NO. - 1209-03.025-001
3. C & D NO. - **T319/170**
4. QUANTITY PER LOCO - 02
5. USED FOR LOCO WAG-9, WAG-9HC AND WAP-7
6. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED HEREIN SHALL BE FOLLOWED AS PER IS 2402:PART 1, 1993

UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102(PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

[illegible]

परिवर्तन संख्या	प्राधिकार	वर्णन	DESCRIPTION	दिनांक आगत आदेश मार्ग
I	DR. CEE/ D-M		DIMN 218 & 230 WAS 388 & 200 RESPECTIVELY	

9	/	1209-18.406-363-006	BOLT HEX M12x1.75 - 45 LG.	5	STAINLESS STEEL	A.I.S.I., GR.304	
8	/	1209-18.406-384-007	NUT HEX M12x1.75	5	STAINLESS STEEL	IS:1364 PT-3(CLASS-8)	
7	/	1209-18.406-363-002	BOLT HEX M12x1.75 - 25 LG.	4		A.I.S.I., GR.304	
6	/	1209-18.406-395-007	WASHER HELICAL SPRING LOCK B 12 Zn Pl (Pass.)	9		IS:3063	
5	/	1209-00.440-225	PLATE	2	STEEL	IS :2062:2011 E-250 Cu QUALITY C KILLED NORMALISED	
4	/	1209-00.440-224	PLATE	2	STEEL	IS :2062:2011 E-250 Cu QUALITY C KILLED NORMALISED	
3	/	1209-00.440-223	PLATE	1	STEEL	IS :2062:2011 E-250 Cu QUALITY C KILLED NORMALISED	
2	/	1209-00.340-220	ANGLE ASSLY LH	1	STEEL	IS :2062 E-250 A	
1	/	1209-00.340-216	ANGLE ASSLY RH	1	STEEL	IS :2062:2011 E-250 Cu QUALITY C KILLED NORMALISED	
निर्देश संख्या REF. NO.	लागत एवं किरण्य संख्या C&D NO.	आंग आखेखन संख्या PART DRG. NO.	वर्णन DESCRIPTION	मात्रा QTY.	पदार्थ MATERIAL	विशेषिष्ट SPECIN	प्रति भार कि. ग्राम WT. EACH IN K.G.
अधिकारित DRG	DIPAN KAR जोषा राजेंद्र कार [FHO SSE] MITRA						
समीक्षक / प्रमुख अभियंता REVIEWED BY / CHIEF ENGINEER	SANAM PALAOK PATIA						
अनुमोदित वयुक्तिक APPROVED DTYCE	18.07.2022						
दिनांक DATE							
रैचिक अनुपात SCALE	1:10						
परिवर्तन संख्या ALTE							
ड्राइंग नं DRAWING NO							
परिवर्तन शीट SHEET	1 OF 1						
कुल पृष्ठ TOTAL PAGE							

		चितारंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA	
पर्याप्त MAIL	प्रति भार कि. ग्राम WT. EACH IN K.G.	15.53	
विशेषिष्ट SPECIN			
वर्णन DESCRIPTION	SAFETY GUARD ASSLY FOR ANGLE COCK (BP & FP)		
1209-00.340-215			
आखेखन संख्या DRAWING NO			
संदर्भ REF	परिवर्तन संख्या ALTERATION NO		पर्याप्त SHEET
1:10		1 OF 1	
A.I.S.I.		A3	