

PROPOSED SCHEDULE OF TECHNICAL REQUIREMENTS FOR MANUFACTURING OF SET OF CABLE TRAY WITH SLIDING NUTS AND HARDWARES FOR ~~WAP-5~~ LOCOMOTIVE.

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Bphase

(A) Details of M&P: -

Sl.	Description	Capacity	Remarks
1.	Shearing M/C	05ton	For shearing the plate as per size.
2	Punching M/C	Suitable up to 5mm thick plate	For punching of slotted holes.
3	Press machine	05 ton	For straightening of plates.
4	Grinding M/C	100/180 mm size	For removing bars & sharp edges.
5	Bending M/C	10 ton	For bending according to drawing.
6	Galvanizing Plant	Suitable Capacity	For galvanizing of plate. (can be outsourced)
7	Buffing M/C	Suitable Capacity	For buffing of products
8	Lathe M/C	Dia 100x500 mm	For making sliding nuts and hardware. (can be outsourced)

Jig & Fixture ^{for slotting, bending} to be made on placement of P.O.

[Signature]
(SSE/Des.) 05/03/10

AEE/D Put up for kind approval *[Signature]*
05/03/10

Dy CEE/D-I May kindly ~~at~~ recommend pls *[Signature]*
6/3/10

CEE/Loco May be ok *[Signature]*
29/3/10

CEE *[Signature]*
6/4