



NOTE:-

1. EDGE PREPARATION TO BE MADE FOR PROPER WELD.
2. THE MATERIALS SHALL BE OFFERED FOR INSPECTION BEFORE PAINTING.
3. MAKERS NAME/MONOGRAM/MONTH/YEAR OF MANUFACTURE SHOULD BE PUNCHED OR EMBOSSED ON THE SAMPLE ON BOTH SURFACES AT THE LOCATION INDICATED ON THE DRAWING.
4. THE MATERIAL SHALL BE SUPPLIED PAINTED WITH ONE COAT OF RED OXIDE PRIMER ON THE SURFACE EXPOSED TO AIR & THEN SPRAYED WITH COLOUR No.632 DARK ADMIRALTY GRAY (IS: 5 OF 1994).

THIS DRG. SUPERSEDES DRG.NO. 06/2/15/5

124	4	n/124	06/15/67	SPRING GUIDE.	16	—	—	
123	3	n/123	06/15/66	SPRING SEAT.	16	—	—	
122	2	n/122	06/15/65	RIB.	16	—	—	
121	1	n/121	06/15/64	BASE PLATE.	8	—	—	
120	—	P222/120	—	EQUALISER SPRING SEAT.	8	—	—	
REF.NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	NO./LOCO	MATL.	SPECN.	WT.EACH IN KG.	

**BASED ON RDSO'S DRG.No.-
SK.VL-292. REF.-2.**

SURFACE ROUGHNESS VALUE TO IS:3073	GRADE NUMBER	GRADE											
		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra/μm		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.4	12.5	25	50
SYMBOL													

DRAWN	A. K. JHA.	REF.ASSLY.DRG.NO.	CHITTARANJAN LOCOMOTIVE WORKS
CHECKED		06/1/15/61277	
SUPDT.		REF. 2	
SME(D)			
DY.CEE(D)			USED FOR LOCOS
DATE	30-3-07	EQUALISER	WAG.-7 .
SCALE		SPRING SEAT.	DRAWING NO.
APPROVAL REF.		ASSLY.	06/3/15/63

ALT.NO.	AUTHY.	DESCRIPTION	DATED INITIAL