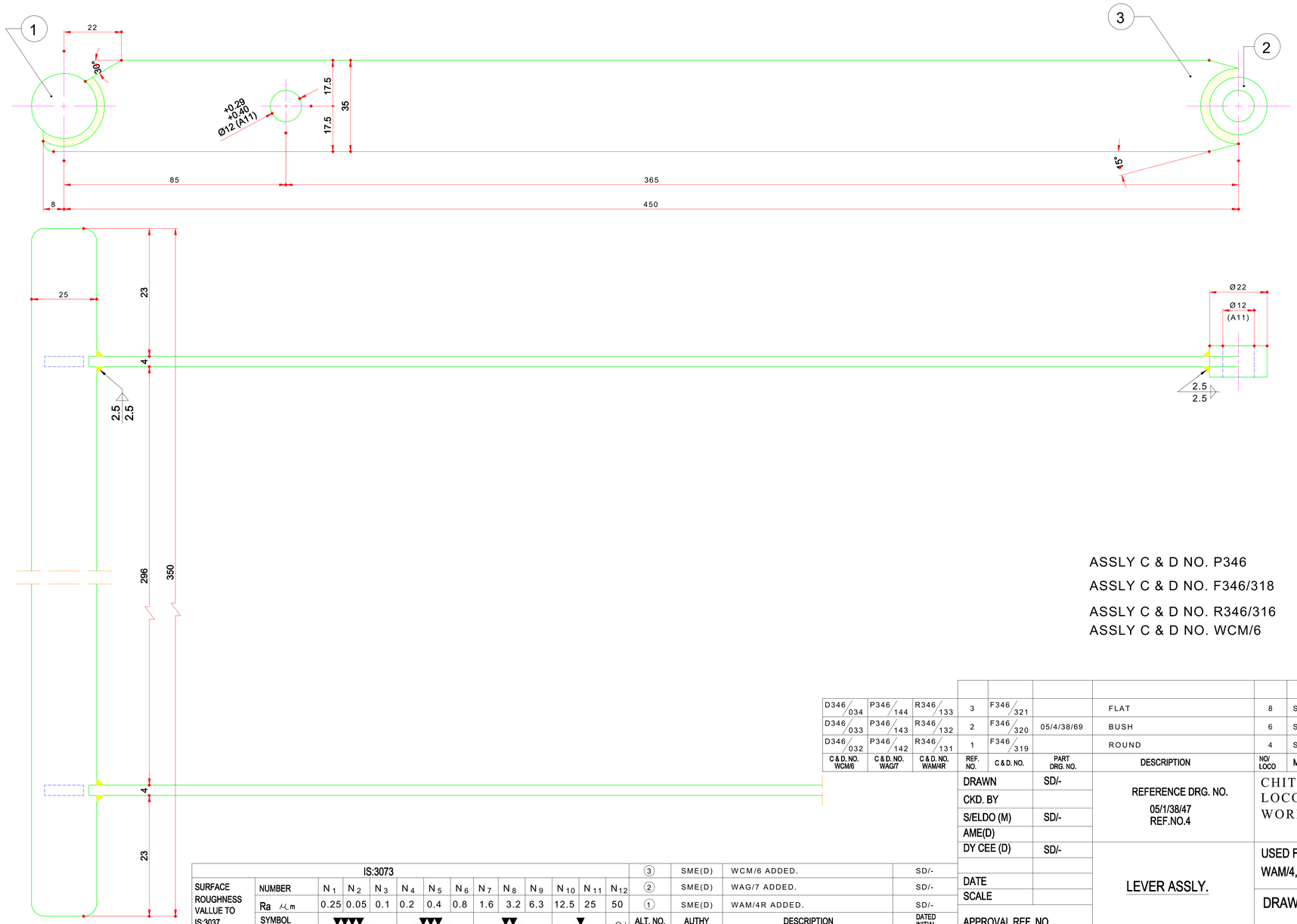

ASSLY C & D NO. P346

ASSLY C & D NO. F346/318

ASSLY C & D NO. R346/316

ASSLY C & D NO. WCM/6

C & D. NO. WCM/6	C & D. NO. WAG/7	C & D. NO. WAM/4R	REF. NO.	C & D. NO.	PART DRG. NO.	DESCRIPTION	NO/ LOCO	MATL	SPECN	WT. EAC. FIN SHED
D346/034	P346/144	R346/133	3	F346/321		FLAT	8	STEEL		
D346/033	P346/143	R346/132	2	F346/320	05/4/38/69	BUSH	6	STEEL		
D346/032	P346/142	R346/131	1	F346/319		ROUND	4	STEEL		

SURFACE ROUGHNESS VALLUE TO IS:3037	IS:3073				
	NUMBER	N_1	N_2	N_3	N_4	N_5	N_6	N_7	N_8	N_9	N_{10}	N_{11}	N_{12}
	Ra µm	0.25	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	SYMBOL	▼▼▼▼			▼▼▼				▼▼		▼		

ALT. NO.	AUTHY	DESCRIPTION	DATED INITIAL
3	SME(D)	WCM/6 ADDED.	SD/-
2	SME(D)	WAG/7 ADDED.	SD/-
1	SME(D)	WAM/4R ADDED.	SD/-

DRAWN	SD/-	REFERENCE DRG. NO. 05/1/38/47 REF.NO.4	CHITTARANJAN LOCOMOTIVE WORKS
CKD. BY			
S/ELDO (M)	SD/-		
AME(D)			
DY CEE (D)	SD/-	LEVER ASSLY.	USED FOR LOCO WAM/4,WAM/4R
DATE			
SCALE			DRAWING NO. 05/02/38/48A
APPROVAL REF. NO.			

REV. NO.	ZONE	ABRIDGED DESCRIPTION OF REVISION	SIGNATURE & DATE	JOB ORDER NO.
A				
B				
C				
D				

PLEASE NOTE:

PAPER SIZE TO BE CUSTOMISED FOR A2 SHEET IS 620,446

FOR PRINTABLE AREA OF ISOA2 PAPER TRIMMED SIZE 594,420

SHOWING FILLED TRIANGLE AT THE FOUR CORNERS OF THE LAYOUT SHEET

SCANNED AND DIGITIZED FROM DRG. NO.....

OF M/S .....

VIDE DD/DSP WORK ORDER NO.....DATED .....

CD-DISC4\C03&CC\01-----.dwg

ITEM	ITEM DESCRIPTION	NOS. OFF	MATL. SPECIFICATION	UNIT WT. Kg.

SURFACE ROUGHNESS:IS3073:1967(Ra value: μm)

CAST/FORGED/ ROLLED	ROUGH FINISH	SMOOTH FINISH	FINE FINISH	SUPER FINE FINISH
∿	▼	▼▼	▼▼▼	▼▼▼▼
N12=50	N11=25 N10=12.5	N9=6.3 N8=3.2 N7=1.6	N6=0.8 N5=0.4 N4=0.2	N3=0.1 N2=0.05 N1=0.025

BASIC DATA SOURCE LIKE SAMPLE/ SKETCH/ G.A.DRG./ ANY OTHER: SCANNED

ALL SHARP EDGES TO BE CHAMFERED TO 1mm. x45° AND ALL SHAFT FILLETS & UNDERCUTS TO BE RADIUSED TO 1mm. R UNLESS STATED OTHERWISE

GENERAL TOLERANCES FOR LINEAR & ANGULAR M/C DIMENSIONS TO BE AS PER IS:2102(PART 1):1993 CLASS 'm'

STEEL AUTHORITY OF INDIA LTD.

DURGAPUR STEEL PLANT

PLANT DESIGN AND DRAWING DEPARTMENT

DRAFTING CODE REFERENCE

1) IS 10714:1983
2) IS 9609(Part1):1983

FIRST LINE TITLE

SECOND LINE TITLE

THIRD LINE TITLE

AutoCAD FILE NAME :-

JOB ORDER NO. -----

DRN.	-	APP.	-	ANGLE OF PROJECTION: 1ST.	LINEAR DIMENSIONAL UNIT: mm.
TRD.	-	DATE	00.00.00	DRG. No.	A0/01.00.00/00000
CHD.	-	SCALE	- -		REV. -

DRG.NO.,ITEM NO. & MANUFACTURER'S IDENTIFICATION MARK TO BE PROVIDED ON EACH ITEM AT SUITABLE LOCATION OR AT PLACES MARKED 'M'