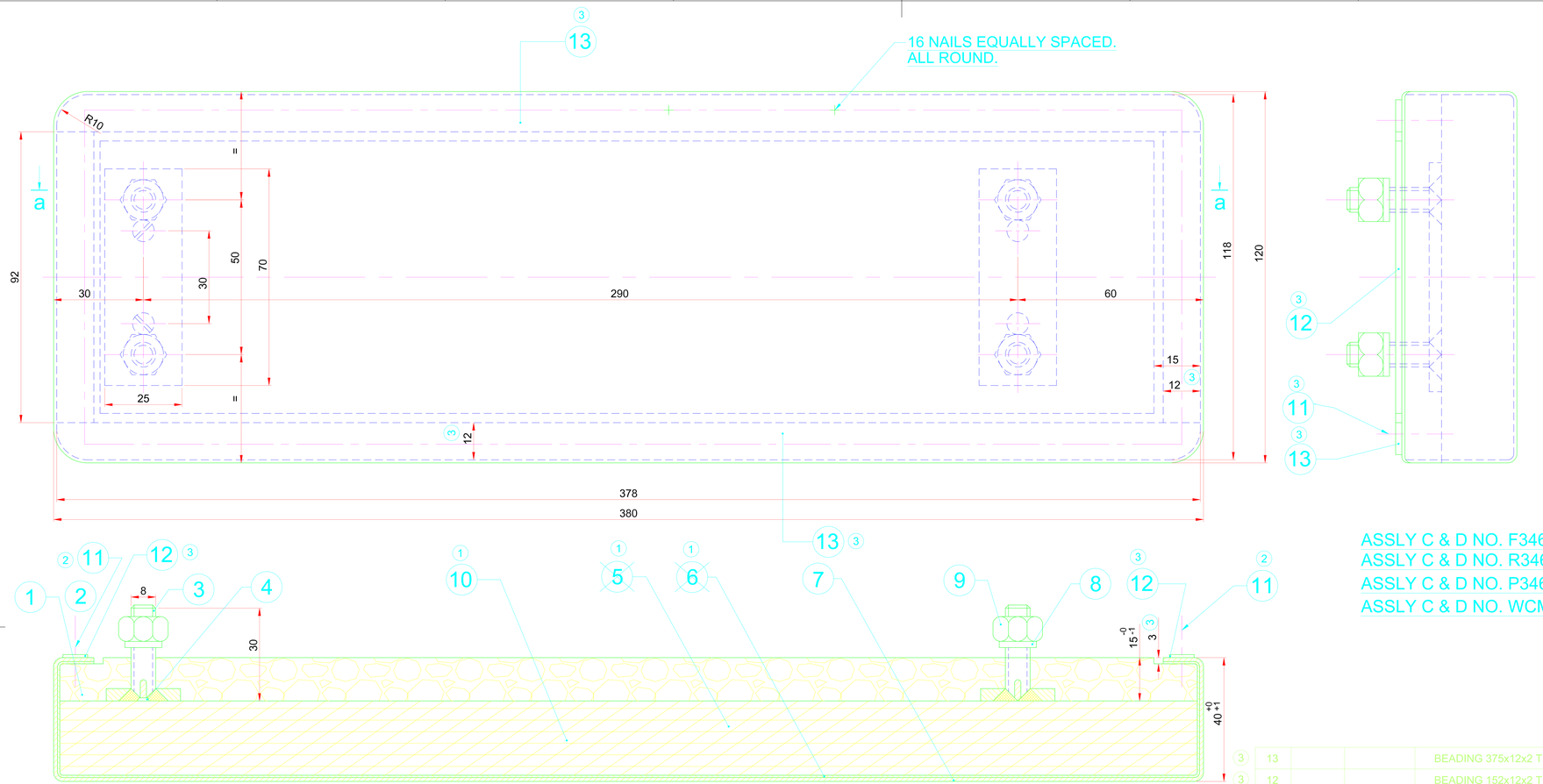

ASSLY C & D NO. F346/303
ASSLY C & D NO. R346/124
ASSLY C & D NO. P346/135 (WAG/7)
ASSLY C & D NO. WCM/6 D346/025

REF. NO.	C & D. NO.	PART DRG. NO.	DESCRIPTION	NO/ LOCO	MATL	SPECN	WT. EAC. FIN SHED
13			BEADING 375x12x2 THK.	8	P.V.C. SHEET	–	
12			BEADING 152x12x2 THK.	8	P.V.C. SHEET	–	
11	F346/347		M8 ROUND WIRE NAIL (15S.W.G.) 510 MM LONG (HD.DIA 8 MM.APPROX)	64	STEEL	IS:723	
10	F346/319	–	RUBBERISED COIR	4		–	
9	F346/312	–	NUT.HEX.M8 TO IS:1364 8:8	16	STEEL	IS:226	
8	F346/311	–	SPRING WASHER M8B	16	SPRING STEEL	IS:3068	
7	F346/310	–	TOP COVER	4	STEEL	–	
6	F346/309	–	CANVAS	4	CLOTH	–	
5	F346/308	–	COIR FIBRE		COIR	–	
4	F346/307	–	WOOD SCREW 90° CSK.HD. Ø3x10 LG.	6	STEEL	IS:451	
3	F346/306	–	STUD M8x30	6	STEEL	IS:562	
2	F346/305	05/4/38/59	COUNTER PLATE	8	STEEL		
1	F346/304	05/4/38/68	BASE BOARD	4	WOOD	–	

ALT. NO.	AUTHY	DESCRIPTION	DATED INITIAL
6	SME(D)	WCM/6 ADDED.	SD/-
5	SME(D)	WAG/7 ADDED.	SD/-
4	SME(D)	WAM/4R ADDED.	SD/-
3	SME(D)	REF.NO.12,13 ADDED & DIMN ALTD.FROM 1 TO 3	SD/-
2	SME(D)	REF.NO.11 ADDED	SD/-
1	SME(D)	REF.NO.5 & 6 DELETED AND 10 ADDED IN LIEU	SD/-

IS:3073

SURFACE ROUGHNESS VALLUE TO IS:3037													
	NUMBER	N_1	N_2	N_3	N_4	N_5	N_6	N_7	N_8	N_9	N_{10}	N_{11}	N_{12}
	Ra µm	0.25	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	SYMBOL												

DRAWN	
CKD. BY	
S/ELDO (M)	
AME(D)	
DY CEE (D)	
SME (D)	SD/-
DATE	
SCALE	
APPROVAL REF. NO.	

REFERENCE DRG. NO.
05/1/38/44

SEAT BACK ASSLY.

CHITTARANJAN LOCOMOTIVE WORKS

USED FOR LOCO
WAM/4,WAM/4R,WCM/6,WAG/7

DRAWING NO.
05/2/38/46