



- NOTE:-**
1. THIS DRG SUPERSEDES DRG. NO. 03/2/47/184 FOR 121003
 2. FOR LOCATION OF CENTERING DEVICE SEE DRG. NO. 03/1/47/181
 3. ROOF CENTERING PIN ON EITHER SIDE OF THE ROOF WHICH FITS ON ROOF CENTERING PIN SHALL BE FIXED 90° TO TOP PLATE REF. NO. 7
 4. RUBBER BLOCK SHALL BE INSERTED IN SIDE PIPE REF. NO. 6 AND SHALL BE ADJUSTED & FINALLY WELDED TO SET THE CENTERING RIB PROPER ALIGNMENT OF ROOF.
 5. SUB. ASSY. MADE BY REF. 5, 6, 7 & 8 AND REF. NO. 9 ARE TO BE MANUFACTURED BY ROOF MANUFACTURING SHED.
 6. SUB. ASSY. MADE BY REF. NO. 1, 2, 3, & 4 TO BE WELDED IN POSITION AFTER LOWERING THE ROOF.

9	03/2/47/184	STIFFENER	1/2"	STEEL
8	03/2/47/184	RIB	1/2"	STEEL
7	03/2/47/184	PLATE	1/2"	STEEL
6	03/2/47/184	REINFORCEMENT PLATE	1/2"	STEEL
5	03/2/47/184	CENTERING PIN	1/2"	STEEL
4	03/2/47/184	RUBBER BLOCK	1/2"	RUBBER
3	03/2/47/184	PIPE FROM BORE 50	1/2"	STEEL
2	03/2/47/184	RIB	1/2"	STEEL
1	03/2/47/184	PLATE	1/2"	STEEL
0	03/2/47/184	ROOF CENTERING APPR.	1/2"	STEEL

03/2/47/257

ROOF CENTERING
ARRGT & DETAILS 03/2/47/257