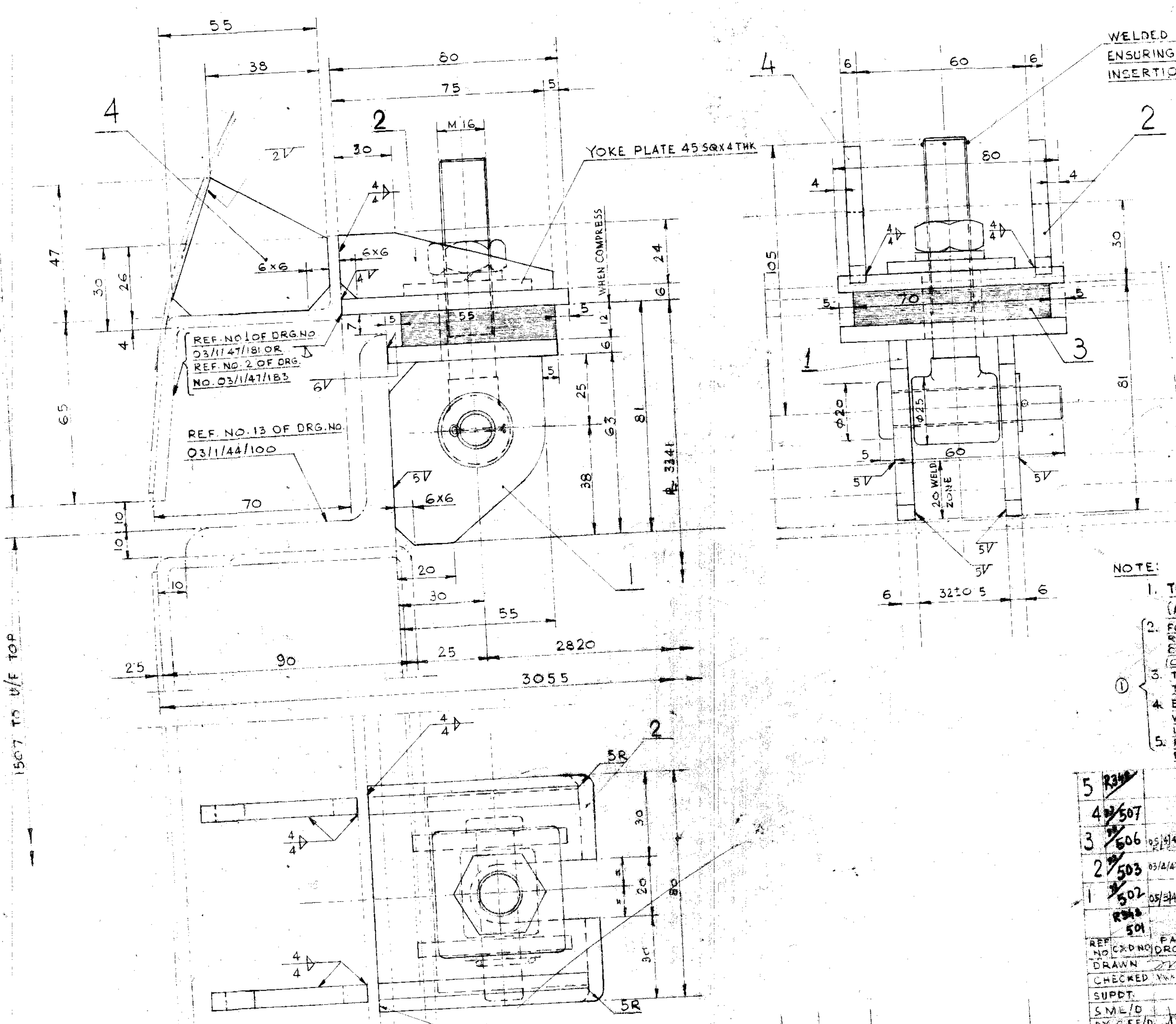


300.5 TO ROOF TOP

1507 TO U/F TOP



NOTE:

- 1. THIS DRG. SUPERSEDES DRG. NO. 03/1147/169 (ALT. 2) FROM 13 TH. WAP. 5000 & ONWARDS
- 2. FOR LOCATION OF ROOF FIXING BRACKETS REFER TO DRG. NO. 03/1147/181 ROOF FRGT OF CAB NO. 1 & CAB NO. 2 (HD) AND DRG. NO. 03/1147/182 (CENTRAL ROOF ARRANGEMENT)
- 3. TOP BRACKET REF. NO. 2 & STIFFENER REF. NO. 4 ARE TO BE WELDED WITH ROOF WHILE MANUFACTURING
- 4. EYE BOLT ASSY. WITH BRACKET REF. NO. 1 TO BE WELDED WITH SIDE WALL IN POSITION AFTER LOWERING THE ROOF
- 5. RUBBER PAD REF. NO. 3 IS TO BE FIXED ON ROOF BRACKET BY SUITABLE SYNTHETIC ADHESIVE

REV	NO	DATE	DESCRIPTION
5	R34		
4	507		STIFFENER
3	506	05/14/25	RUBBER PAD
2	503	03/10/25	TOP BRACKET ASSY.
1	502	05/24/24	EYE BOLT ASSY. WITH BRACKET
	501		ROOF FIXING BRACKET

REF. NO. (X) DRG. NO. (Y) PART (Z) DESCRIPTION (V) APPROVAL (W)
 DRAWN (U) REFERENCE (T)
 CHECKED (S) ASSY. DRG. NO.
 SUPPL.
 S.M.E./D
 D.Y. C.E.E./D
 D.Y. C.E.E./E
 DATE
 SCALE: 1:1
 APPROVAL REF

ROOF FIXING ARRANGEMENT

SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	1	SMC/D	NOTE 2, 3, 4 & 5 ADDED	DATE & INITIAL	
SYMBOL	Ra	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		ALT. NO.	AUTHY.	DESCRIPTION	DATE & INITIAL

WELDING SYMBOLS TO IS: 813