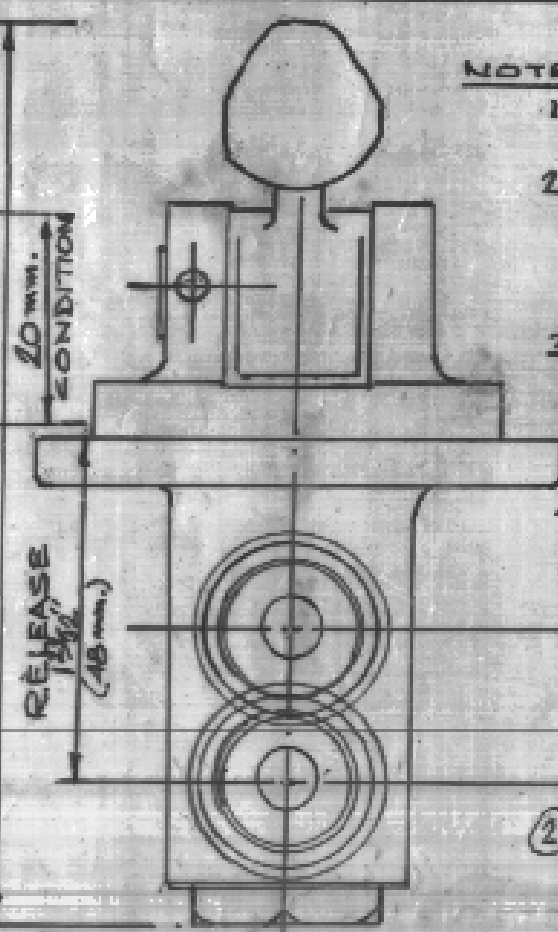
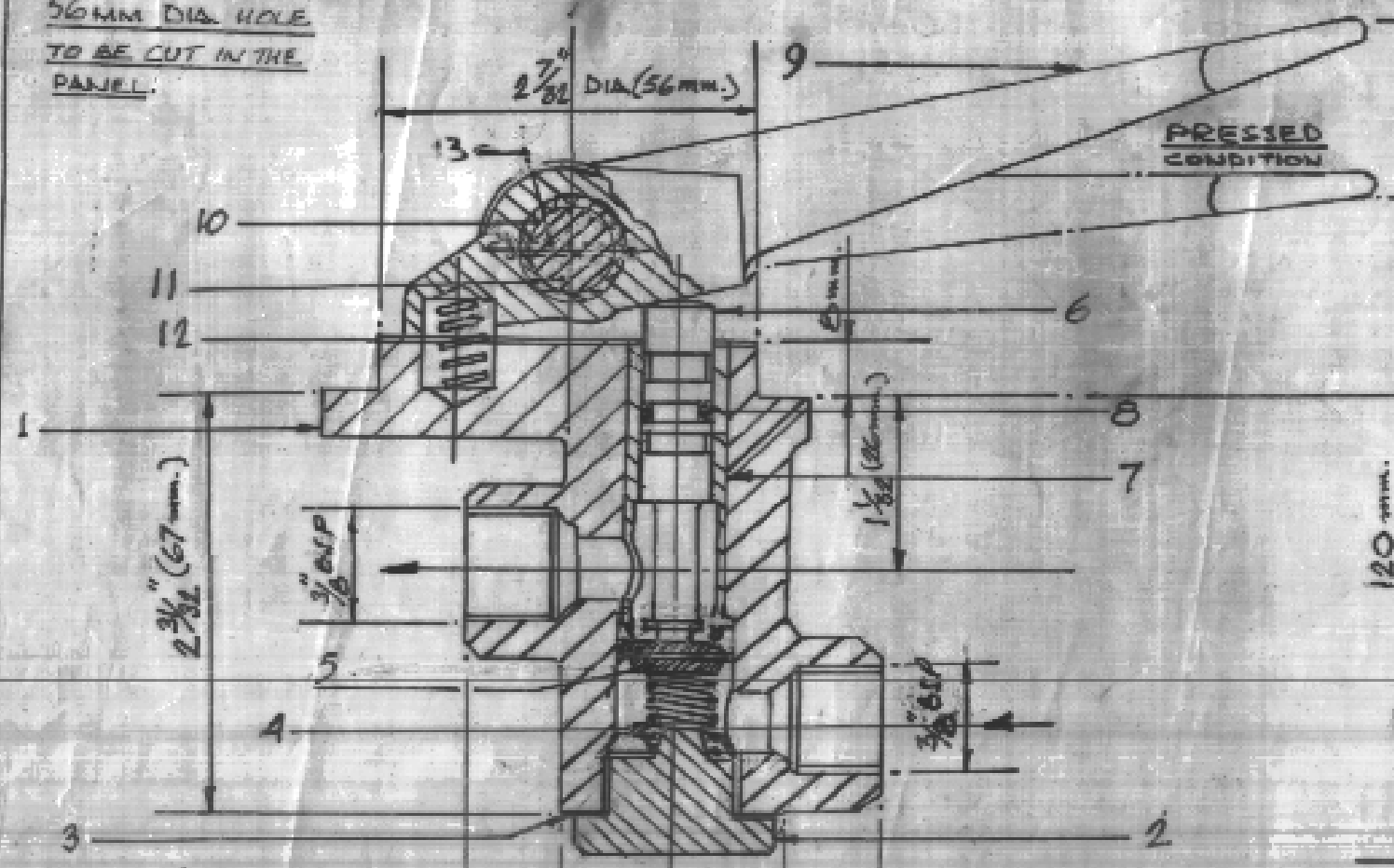


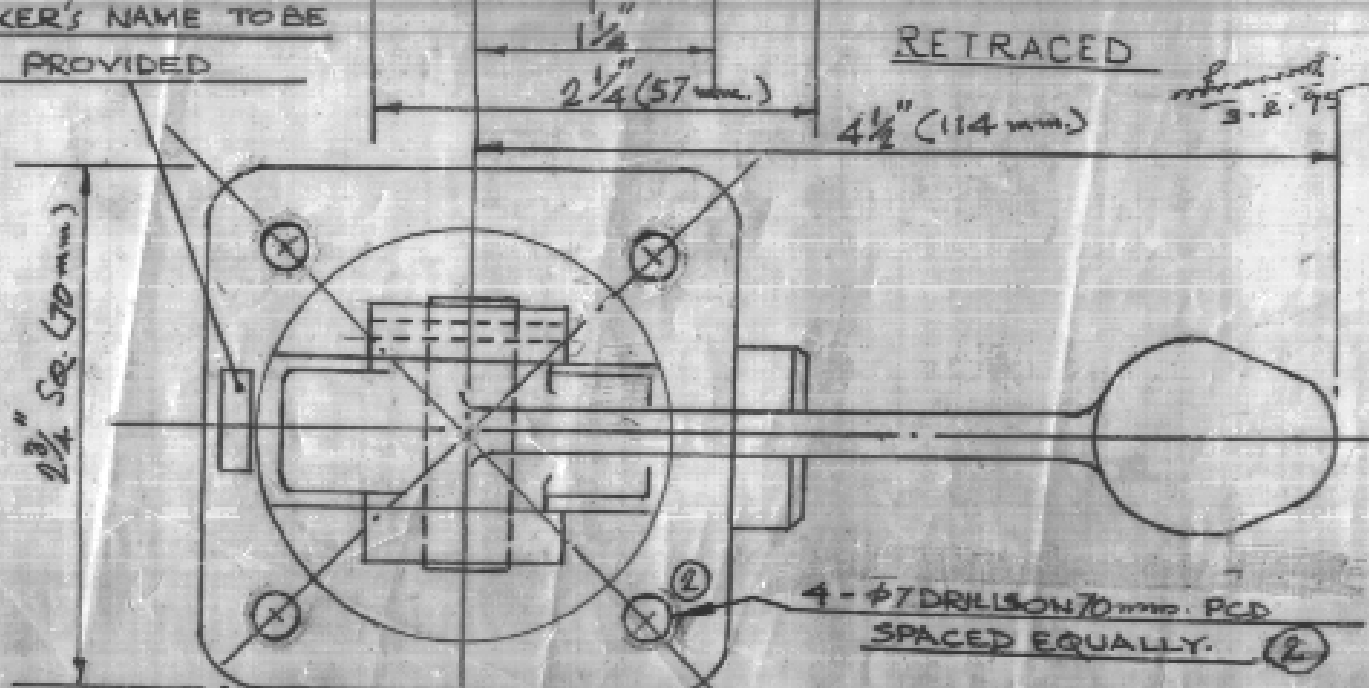
56mm DIA HOLE
TO BE CUT IN THE
PANEL.



NOTE-

1. THE VALVE SHOULD BE TESTED AS PER TEST SPECIFICATION NO. M/EL/ST/T.S/4 DT-21-B-80.
2. THE SUPPLIER SHOULD FURNISH DETAILED DRGS. OF THE EQUIPMENT AND GET APPROVED BY DY.CEE/D BEFORE MANUFACTURING THE PROTOTYPE SAMPLE.
3. THE EQUIPMENT SHOULD BE MANUFACTURED TO SATISFY THE CONDITIONS LAID DOWN IN RDSO'S SPECIFICATION NO. M/005 (REVISED) JULY 1968.
4. THE MANUFACTURE SHOULD FOLLOW THE GENERAL CONDITION OF ACCEPTANCE/CLEARANCE NO. M/EL/57/46TS OF PROTOTYPE BRAKE EQUIPMENT FOR BULK MANUFACTURE.
5. PLASTIC CAPS TO BE PROVIDED AT THE PIPE CONNECTION AFTER INSP. & TESTING THE CAPS SHOULD BEAR THE SIZE BSP NOT THREADS MARKED ON THEM.
6. ALT.2 TO BE FOLLOWED FOR THE SUPPLY OF ITEM FOR THE PRODUCTION YEAR OF 1995/1996.

MAKER'S NAME TO BE PROVIDED



13	SPLIT PIN #2 X 25 L6	1	STEEL	IS 549
12	SPRING	1	SP ST	IS 4454
11	PIN	1	M S	IS 226
10	CENTERED BUSH	1	BRASS	IS 319
9	LEVER	1	STEEL	IS 1875
8	O'RING	1	SEE 310	
7	BUSH	1	BRASS	IS 319
6	PLUNGER	1	STN ST	IS 226
5	VALVE	1	SYN RUBBER	IS 2-48
4	VALVE SPRING	1	SP STEEL	IS 4454
3	WASHER	1	ANNEALED COPPER	IS 3487
2	CAP	1	MS	IS 226
1	BODY	1	C-1	IS 210 GR-20

निवेश संख्या REF. NO.	व्यय एवं वितरण संख्या S.A.D.NO.	अंग आरेखण संख्या PART DRG. NO.	वर्णन DESCRIPTION	संख्या/ रिलीज नं NO/LOCO	पदार्थ MATL	विशिष्ट SPECN	प्रतिभार कि० बा० N.T. EACH IN K.G.
आरेखित DRAWN							
जांचा CHECKED							
मधीलक SUPOT							
प्र.वा.क. (बधि) SMEI (D)							
उप.म.वि.क.बधि DY.CEE (D)							
दिनांक/ DATE							
रोलक अनुपात SCALE							
अनुमोदन संदर्भ APPROVAL REF.							

7. ALL RUBBER COMPONENTS SHOULD CONFORM TO RUBBER SPECN. NO. IRC-R48-88E' SUPPLY OF THE RUBBER COMPONENTS SHOULD BE FROM RDSO'S APPROVED SOURCES.

धातु-वेल्डिंग चिह्न भा०मा०-813 के अनुसार / WELDING SYMBOLS TO IS 813

सतह-रूखता का मान भा० मा० 3073 के अनुसार	पवाक GRADE NUMBER	सं 1	सं 2	सं 3	सं 4	सं 5	सं 6	सं 7	सं 8	सं 9	सं 10	सं 11	सं 12
RA/UM		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
चिह्न SYMBOL		▽▽▽▽		▽▽▽		▽▽		▽		▽		▽	

परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांक DATE	आरंभक INITIAL
5	ARE/D	REF. ASSLY. DRG. ADDED.		
4	SME(D)	REF NO 13 ADDED		
3	SME(D)	NOTE-7 ADDED.		
2	SME(D)	4-#7 DRILLED HOLES WERE 4-#7 SW TAPPED HOLES ADDED.		
1	SME(D)	NOTE 5 ADDED.		

आरेखण संदर्भ
REF. ASSLY. DRG. NO.
1B701A1/2LWABCO
1B0701A1

**LEVER
OPERATED.
HORN VALVE**

चिह्नकन रेल इंजन कारखाना
CHITTARANJAN LOCOMOTIVE WORKS

प्रयोग में
USED FOR
LOCOS.

आरेखण संख्या
DRAWING NO
013165/95

परिवर्तन संख्या/ALT NO. 4

