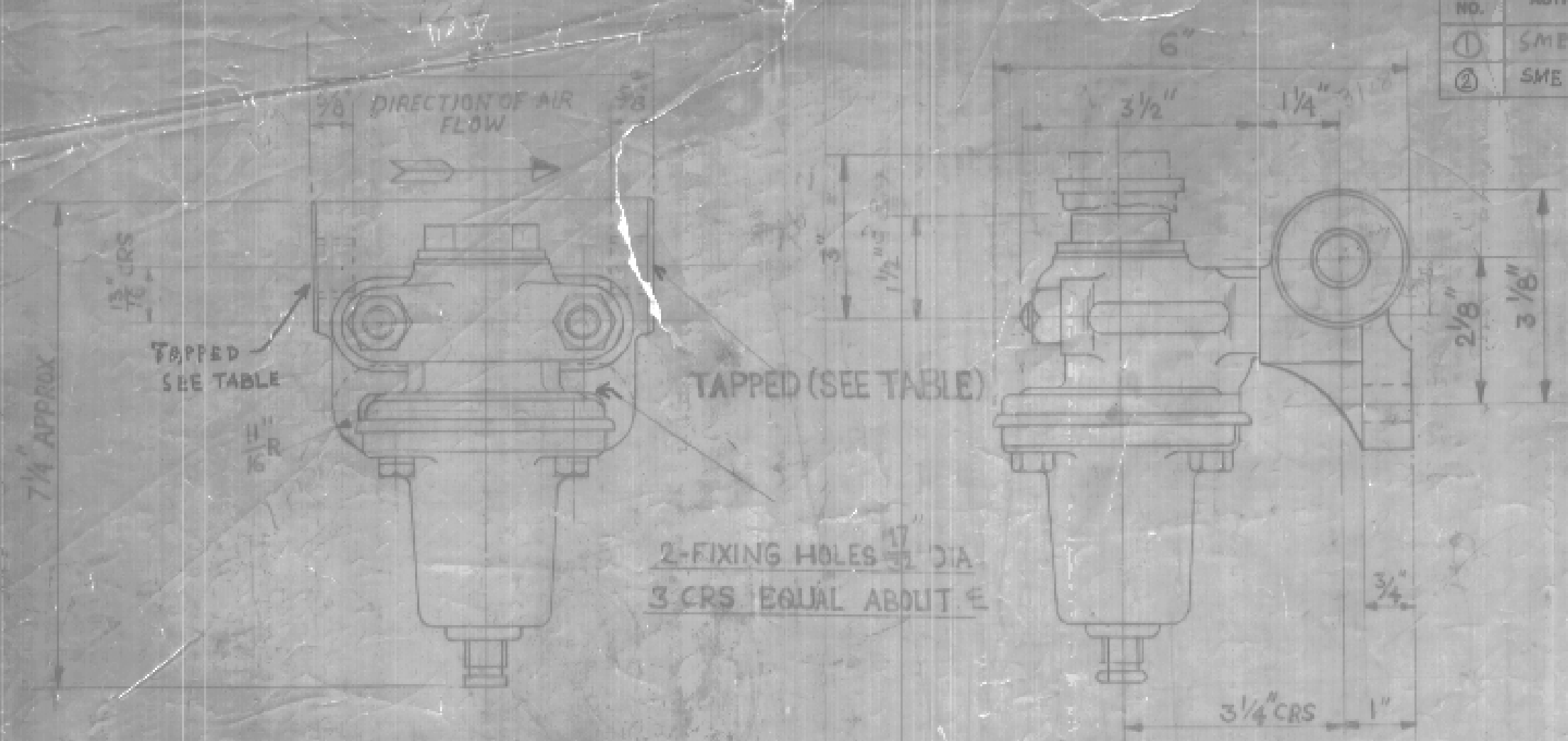


ALT. NO.	AUTHY	DESCRIPTION	DATED INITIAL
①	SME(D)	NOTE 2 ADDED	16/5/90
②	SME(D)	NOTE 3 ADDED	16/5/90



RETRACED

Note

2. PLASTIC CAPS TO BE PROVIDED AT THE PIPE CONNECTIONS AFTER INSPECTIONS & TESTING. THE CAPS SHOULD BEAR THE SIZE OF BSP/PT THREADS MARKED ON THEM.

NOTE:

1. CAST IRON SPRING HOUSING TO PT NO IC 70055/2 SHOULD BE PROVIDED ON LIMITING VALVE TO PT. NO. C74344/1 (REF. RDSO'S LETT. NO. SD. DFM. A4.7.3. DATED 16/1/79).

3. ALL RUBBER COMPONENTS SHOULD CONFORM TO RUBBER SPECN. NO. IRS-R48-88 AND SUPPLY OF THE RUBBER COMPONENTS SHOULD BE FROM RDSO'S APPROVED SOURCES.

COMPT. NO.	LIMITING VALVE RANGE	PIPE BRACKET TAPPING	REMARKS
C74344/1	45-100 P.S.I	1/2" B.S.P. THD	CAST IRON
C74344/2	45-100 P.S.I	3/4" B.S.P. THD	CAST IRON
C74344/3	35-60 P.S.I	1/2" B.S.P. THD	CAST IRON
C74344/4	35-60 P.S.I	1/2" B.S.P. THD	ALUMINIUM
C74344/5	45-100 P.S.I	1/2" B.S.P. THD	ALUMINIUM

SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE NUMBER											
	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	0.015	0.025	0.04	0.063	0.1	0.16	0.25	0.4	0.63	1.0	1.6	2.5
SYMBOL	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽

REF. NO.	CED NO.	PART SK. NO.	DESCRIPTION	NO/LOC.	MATL.	SPEEN.	BY L&O FINISHED
DRAWN			REFERENCE:-				
CHECKED			M.S.F.S. DRS. NO.				
SUPDT.			DA 6548/1				
SME (D)							
DY. CEE (D)							
DY. CME (EL)							
DATE							
SCALE							
APPROVAL REF. NO.							

CHITTARANJAN LOCOMOTIVE WORKS

USED FOR LOCOS

LIMITING VALVE WITH PIPE BRACKET

DRAWING NO 0/3/65/90