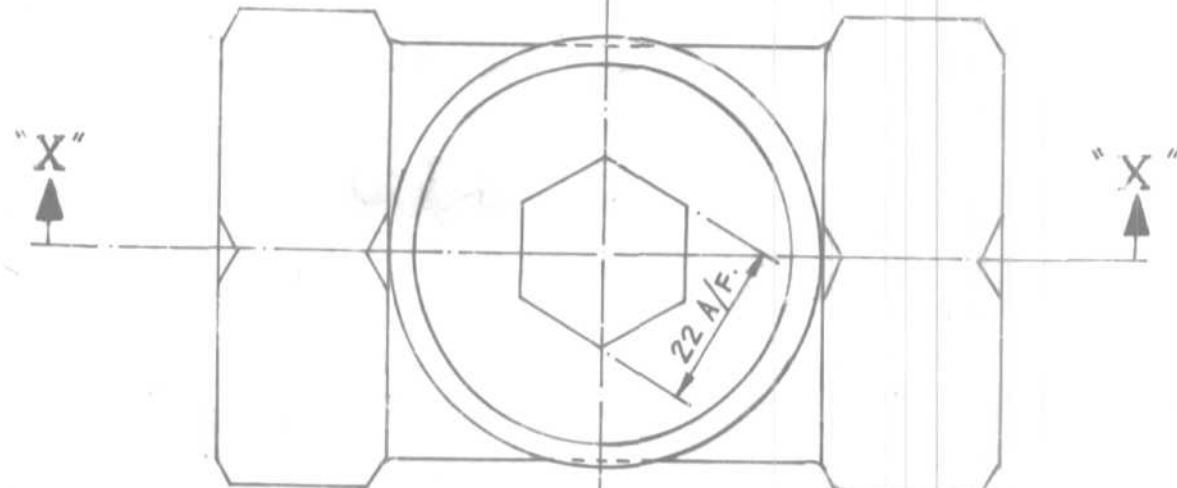
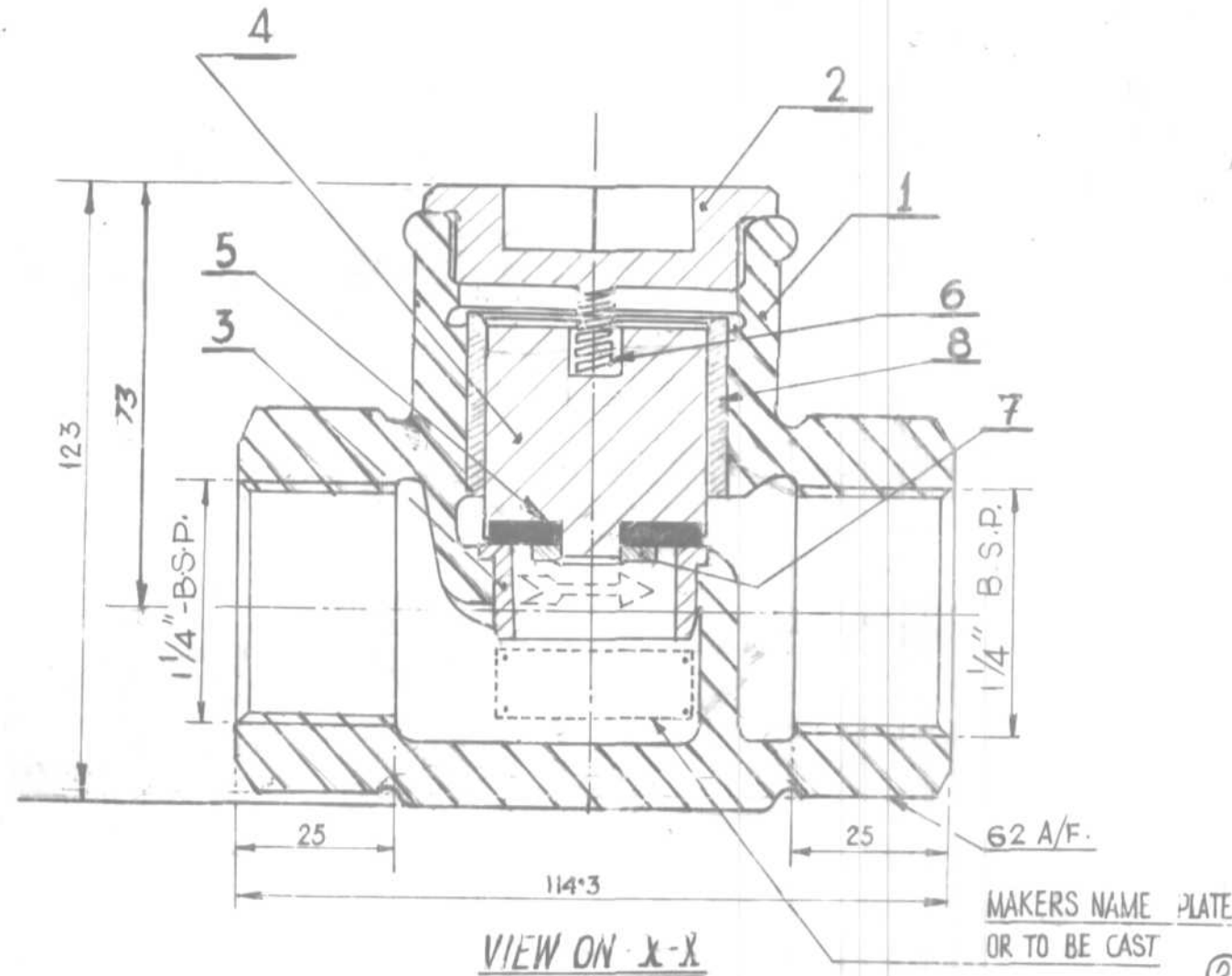


NOTES:

1. PLASTIC CAPS TO BE PROVIDED AT THE PIPE CONNECTIONS AFTER INSPECTION & TESTING. THE CAPS SHOULD BEAR THE SIZE OF B.S.P. THREADS MARKED ON THEM.
 2. WORKING PRESSURE - 150 PSI.
 3. TEST PRESSURE - 160 P.S.I.
 4. TO BE TESTED AS PER TEST SPECN. NO. M/EL/57/TS-9.
 5. PARCOLUBRITE TREATMENT TO BE DONE ON FERROUS CASTINGS AS PER SPECIFICATION NO. D 99999 Va.
- ① DIM. 123 mm IS CONSIDERED AS MAX. HEIGHT & DIM 106 ± 1 IS CONSIDERED AS MIN. HEIGHT.



②	8		DAMPER PISTON BUSH	1	STN. ST.	IS: 6603 8/8 04 C.P. 18 NI 10
	7		LOCKING WASHER	1	BRASS	IS: 319 GR-1
	6		SPRING (CADMIUM PLATED)	1	SPRING STEEL	IS: 4454 II. GR-SN
	5		VALVE SEAT	1	TEFLON	(PTFE)
	4		DAMPER PISTON	1	BRONZE	IS: 1458 - II
②	3		VALVE BUSH	1	STN. ST.	IS: 6603 8/8 04 C.P. 18 NI 10
	2		CAP NUT	1	CI	IS: 210 GT-20
	1		BODY	1	CI	IS: 210 CY-20

संख्या NO./LOAD	वर्णन DESCRIPTION	संख्या/पदार्थ MATL	विशिष्ट SPECN	कुल भार WT. EACH IN K.G.
	आरेखण संदर्भ REF. ASSLY. DRG. NO. A67 OF DRG. NO. 05/1/34/71			
	1/4" NON RETURN VALVE ASSEMBLY TYPE 86 R (MODIFIED)			
	प्रयोग में USED FOR LOCOS -			
	आरेखण संख्या DRAWING NO. 0/3/65/363			

②	DY. CEE(D)	SPECIFICATION UNDER REF. NO 3 AND 8 ALTERED.	S. Atal	16/11/71	घातु वेल्डिंग प्रक्रिया भा. प्र. 813 के अनुसार/WELDING SYMBOLS IS: 813
①	SME(D)	NOTE G ADDED	अ. प्र. 2/71	22/2/93	सतह-रूखता का मापन मा. प्र. 15073 के अनुसार SURFACE ROUGHNESS VALUE TO IS: 3092
	परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	दिनांक DATED	प्रारंभिक INITIAL	सं. 1 सं. 2 सं. 3 सं. 4 सं. 5 सं. 6 सं. 7 सं. 8 सं. 9 सं. 10 सं. 11 सं. 12
					0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50
					अनुमोदन संदर्भ APPROVAL REF