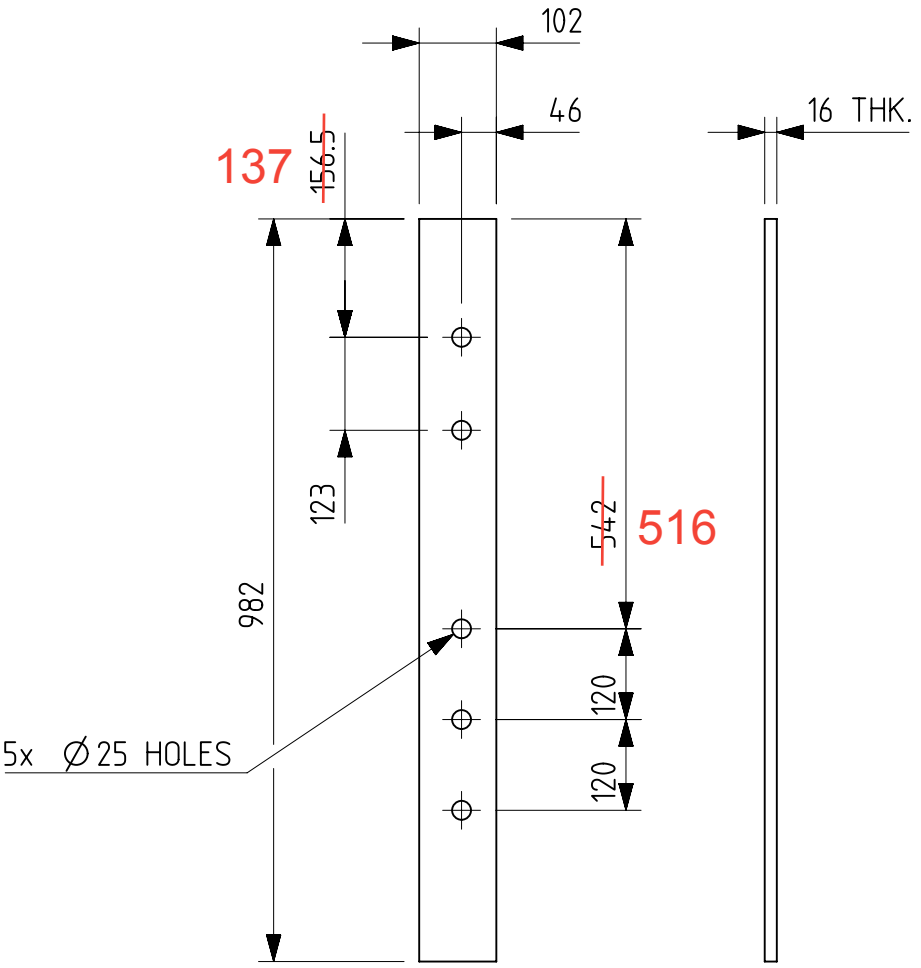
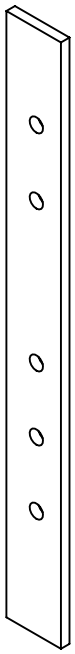
1209-02.426-110

4726115/2026/O/o DY.CEE(D-III)/CLW/CRJ

UNLESS OTHERWISE SHOWN SURFACE ROUGHNESS OF CUT EDGES SHALL BE Ra25

SURFACE ROUGHNESS Ra VALUES IN μm





1. ALL DIMENSIONS ARE IN MM
2. NEXT LEVEL ASSEMBLY 1209-02.126-107, 1209-02.126-115
3. USED FOR LOCO WAG-9HC, WAP-7

C&D NO.	QTY./LOCO
T302/045	2
T302/053	2

1 4. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102(PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

Dimension 156.5 & 542 changed to 137 & 516 respectively

परिवर्तन संख्या ALT.NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित बाद्यक्षर DATED INITIAL
1	Dy.CEE/D/Conv	Note 4 Added	

सतह – रुक्षता का मान भा. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	अनिर्दिष्ट सह्य – सीमा भा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLEARANCE TO IS : 2102 / ISO : 2768	TOL. CLS.
	धातु–वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	

पदांक GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250
Ra μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
चिन्ह SYMBOL												

अभिकल्पित DGN	
जाँचा व.अ.अ. CHD SSE	
समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE	
अनुमोदित उ.मु.वि.अ. APPROVED DYCEE	
दिनांक DATE	22-04-2022
रैखिक अनुपात SCALE	1:10
संदर्भ / REF.	IB022-00253 ALT.-0

चित्तरंजन रेलइंजन कारखाना
CHITTARANJAN LOCOMOTIVE WORKS, INDIA

पदार्थ MATL	STEEL	प्रति भार कि. ग्रा. WT. EACH IN KG	12.3
विशिष्टि SPECN	IS:2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED		
वर्णन DESCRIPTION	BOTTOM FLANGE COUPLER POCKET		
आरेखण संख्या DRAWING NO.	1209-02.426-110		
परिवर्तन संख्या ALTERATION. NO.	1	पर्ण SHEET 1 OF 1	A4

RED WORK

REDRAWN BY TCS

This document/drawing was prepared by or on behalf of CLW and the copyright belongs to CLW. Reproduction in whole or in part requires prior written consent of CLW. As the drawing incorporates confidential information of CLW its disclosure to third parties also requires CLW's prior written consent.