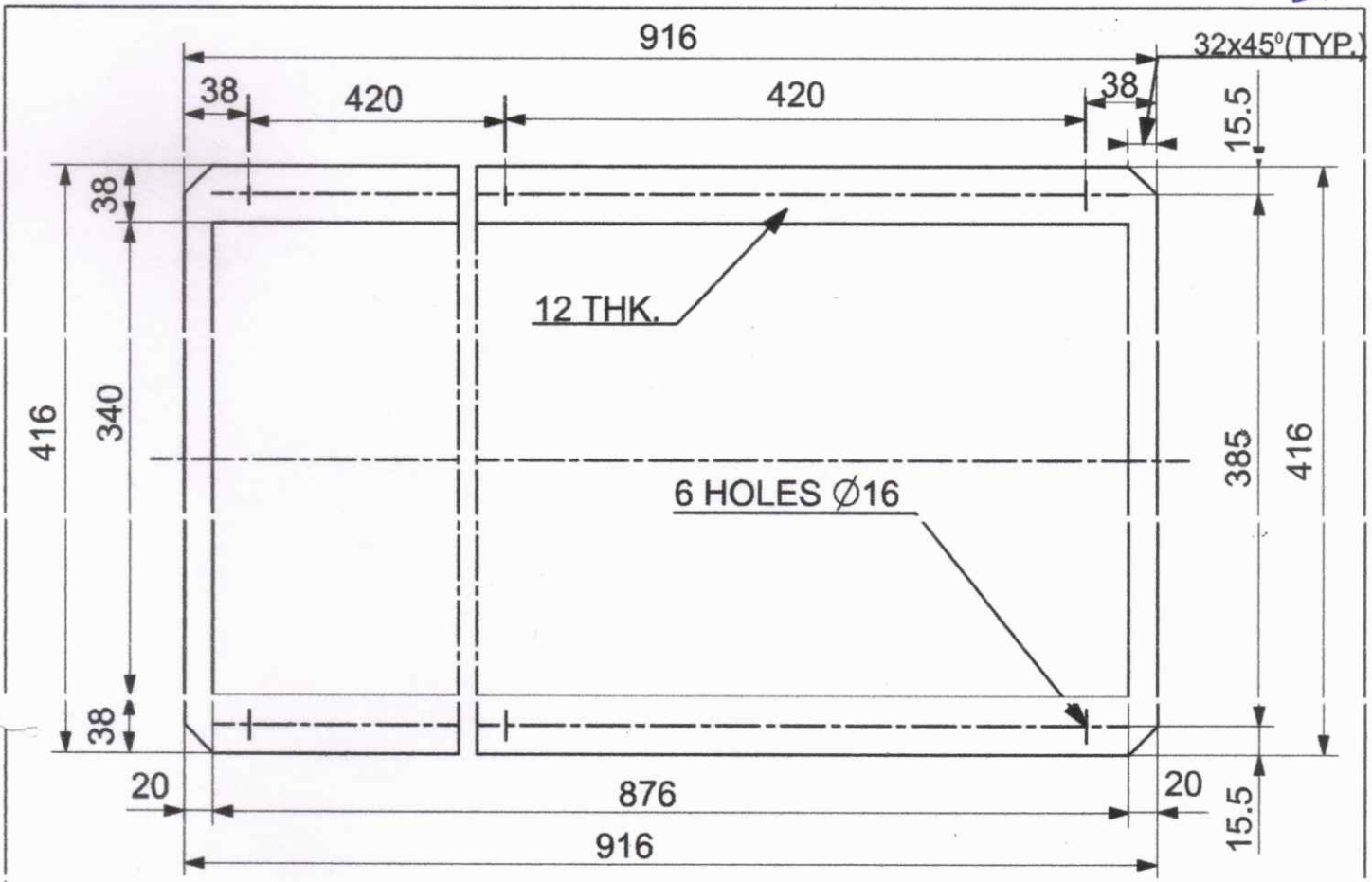
CLW/ES/3/0666

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NOTE:-

1. NATURAL RUBBER SPECN. IS:638 TYPE B SHORE HARDNESS ~~50±5~~ 66 TO 80 TENSILE STRENGTH 120 KG/cm² ELONGATION AT BRAKE 350% MIN. ~~WEATHER AND TEMP. RESISTANT UPTO 80°C MAX.~~ ACCELERATED AGING TEST AS PER TEST PARAMETER 3.5.2

APPLICATION:- FITTED ON THE ROOF OF ELECTRIC LOCOMOTIVES BELOW V.C.B.

COLOUR:- BLACK SURFACE SHALL BE FINISHED SMOOTH. SUPPLIER SHALL FURNISH LABORATORY TEST CERTIFICATE.

SUPPLIER SHALL IMPRINT FIRM'S NAME, MONTH AND YEAR OF MANUFACTURE AT SUITABLE LOCATION.

PACKING OF RUBBER ITEMS IS TO BE DONE IN 'HARD PACKING BOX' i.e. WOODEN BOX WITH THERMOCOL.

C&D NO.	QTY/LOCO	CAT. NO.
T016/564	01	P/0/0236

2. DY. CEE/III NOTE IS REVISED.

1 DY. CEE/IO /CONV. DIMENSION CHANGE,CENTRE LINE SHOWN

परिवर्तन संख्या ALT.NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित हस्ताक्षर DATED INITIAL

सतह – रुक्षता का अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302

अनिर्दिष्ट सह – सीमा मा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768

धातु–वेल्डन चिन्ह मा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553

TOL. CLS.

पदांक GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.0	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	100-250
Ra μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	~~XXXXX~~		~~XXXX~~		~~XXX~~		~~XX~~		~~X~~			

अभिकल्पित DGN	
जाँचा व.अ.अ. CHD SSE	MANGLESHWAR GIRI
समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE	
अनुमोदित उ.मु.वि.अ. APPROVED DYCEE	SYAMA PATRA
दिनांक DATE	29-08-15
रैखिक अनुपात SCALE	1:1
संदर्भ / REF.	TA101-00122 ALT:-

चित्तरंजन रेलइंजन कारखाना
CHITTARANJAN LOCOMOTIVE WORKS, INDIA

पदार्थ MATL	MED. HARD RUBBER	प्रति भार कि. ग्रा. WT. EACH IN KG	
विशिष्टि SPECN	IS:638 TYPE-B		
वर्णन DESCRIPTION	RUBBER GASKET VCB		
आरेखण संख्या DRAWING NO.	CLW/ES/3/0666		
परिवर्तन संख्या ALTERATION. NO.	2	वर्ण SHEET 1 OF 1	A1

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