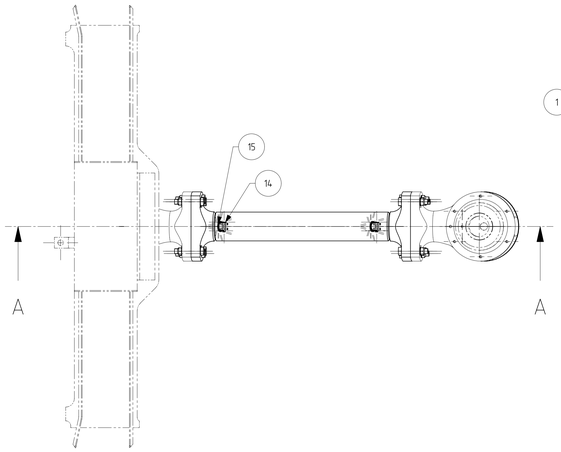
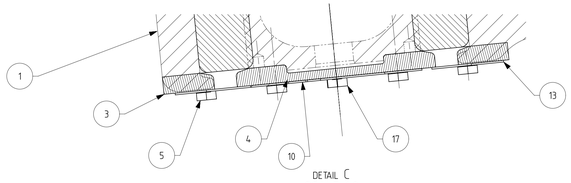
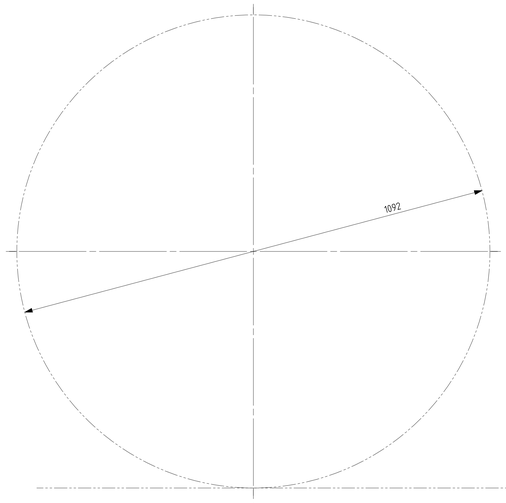
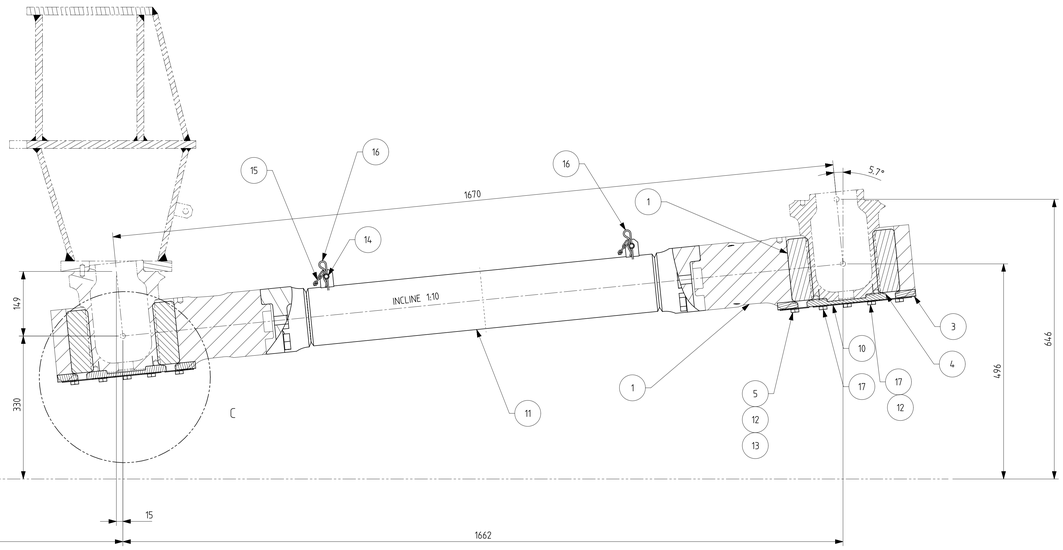


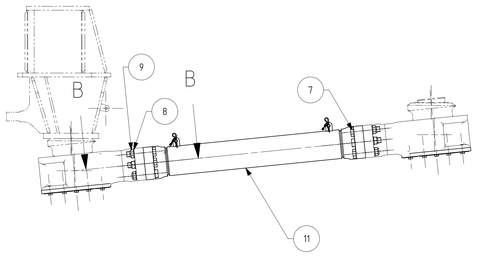


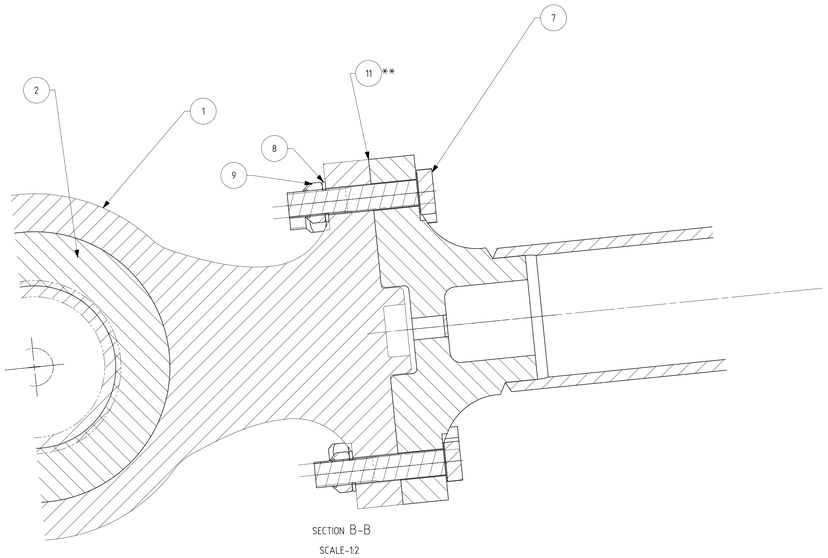
DETAIL C
SCALE 1:2





SECTION A-A
SCALE-1:5





SECTION B-B
SCALE-1:2

MOUNTING INSTRUCTION:

1. USE ITEM 6 TO COAT ALL GREASE FREE CONTACT FACES.
2. USE TO ASSEMBLY: FIXTURE NO. V01875-118.
3. STARTING TORQUE ITEM 5:M_A= 80Nm
4. STARTING TORQUE ITEM 7:M_A= 905Nm
5. ALL WELD SHALL BE IN ACCORDANCE WITH AS:1554-1-1991 G.P.
6. PRESSURE DURING MOUNTING OF RING (ITEM NO-2) SHOULD NOT EXCEED 60 KN
7. USE RDSO SMI NO -RDSO/2017/EL/SMI/0316 REV-01(DATE-09-10-2017) OR LATEST
8. ALL DIMENSIONS ARE IN mm
9. NEXT LEVEL ASSEMBLY DRG. NO. 1209-01.010-001 REF-06 ,
10. USED FOR LOCO-WAG-9HC
11. QTY./LOCO- 2
13. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102(PART 1):1993-TOLERANCE CLASS-MEDIUM.

REF NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.
17	/	-	BOLT HEX M12 x 1.75 - 40 LG. ZN PL. (PASS.)-8.8	12	STEEL,CLASS-8.8	IS:1364, PT-2	
16	/	1209-01.413-013	R-CLIP	2			
15	/	1209-01.413-012	CHAIN	2			
14	/	1209-01.413-011	BOLT	2		IS:2062 GR. C	
13	/	1209-01.413-025_002	LOCKING PLATE FOR HOUSING RING	6		IS: 1079 GR. D	
12	/	-	LOCTITE - 271 OR SIMILAR	1			
11	/	1209-01.113-038	MODIFIED PUSH PULL ROD	1			
10	/	1209-01.413-025_001	LOCKING PLATE FOR PIVOT RING	6		IS: 1079 GR. D	
9	/	-	LOCK NUT F.S. ALL M24 GRADE 10	12		DIN 980	
8	/	-	WASHER M24	12	STEEL	ISO 7089-24-300HV	
7	/	-	BOLT HEX M24x3 - 120 LG. ZN PL. (PASS.)	12		ISO 4017,GRADE 10.9	
6	/	-	PANG BEAD SEALANT B 77 OR LOCTITE 767 OR ALTEMP QNB 58 PASTE	1		CLWMS/10/013	
5	/	-	BOLT HEX M12 x 1.75 - 35 LG. ZN PL. (PASS.)-8.8	12	STEEL,CLASS-8.8	IS:1364, PT-2	
4	/	1209-01.313-005	PIVOT RING	2			
3	/	1209-01.313-004	HOUSING RING	2			
2	/	SKEL-4717	ELASTIC RING	2			
1	/	1209-01.113-036	MODIFIED HOUSING	2			
निर्देश संख्या	आगम पूर्व विवरण संख्या	अंग आरेखन संख्या	वर्णन	मात्रा	पदार्थ	विशिष्टि	प्रति भाग कि. ग्रा.

| धातु-रेखन चिह्न | अतिरिक्त मान — जहाँ मा. मा., 2100 / अ. मा. सं., 2768 | | |